For applications up to 210 bar (3000 psi)





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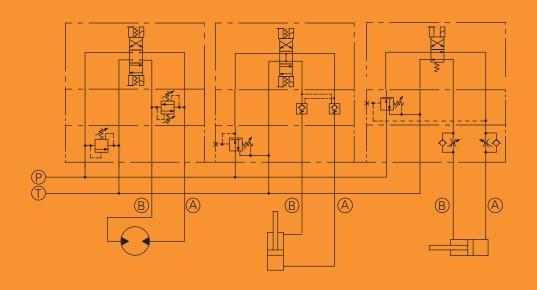
# Typical Sandwich Valve System

### **Marning**

Aluminum housing is only to be used for pressures up to 210 bar (3000 psi).

### **Marning**

Application of these products beyond published performance specifications may cause valve malfunction which may result in personal injury and/or damage to the machine.



Build a compact, cost effective, reliable hydraulic system with Eaton aluminum sandwich valves and SICV valves

#### Reduces system space requirements

Sandwich valves make compact hydraulic systems in which specific function valves are "sandwich" mounted between a directional valve and a standard mounting surface

#### Reduce cost

Sandwich valves eliminate inter valve piping and leak-prone tube and pipe connections. Installed cost is less than when using conventional valves.

#### Versatile and easy to install

Sandwich valves have all the internal passages necessary to serve the directional valve topping them. Mounting surfaces and port patterns are to international standards: any valve conforming to ISO 4401 size 03; ANSI/B93.7M size D03; NFPA-D03; CETOP 3; and DIN 24340, NG6 mounting interface can be used with these Sandwich valves.

Linking and blanking plates are available to facilitate a variety of circuit designs and flexibility Figure 2 in applying these valves.

#### Rugged and reliable

Cartridges are produced from hardened steel and mounted in aluminum housings. Excellent reliability is ensured. Cartridges are accessible without removing valves from an assembled stack. The housings are assembled in a kit containing a locating pin for error free installation, all necessary plugs and standard Viton seals.

#### Sandwich systems... Easy to understand, easy to design

Sandwich circuitry is best shown using slightly different symbols than those for traditional valve configurations. Each Sandwich symbol has the same basic form and size as shown in figure 1.

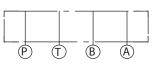
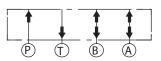


Figure 1

For ease of understanding, remember the directions of flow for each line, and that all four flow paths pass through each valve (see figure 2).



For clarity, directional valves are drawn vertically in Sandwich circuit diagrams (see figure 3).

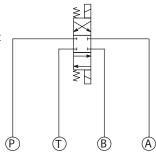


Figure 3

Each station (valve stack) is a combination of functions. When designing and assembling Sandwich valves, care must be taken to ensure that they interact as required by stacking the functions in the correct sequence (figure 4 is an example).

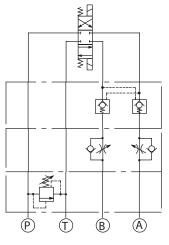


Figure 4

Relief valves should normally be positioned next to the mounting surface (i.e. at the bottom of the stack). When both a flow control and a pilot operated check valve are required, it is recommended that the flow control valve be between the check valve and the actuator to prevent check valve chatter.

A combination of directional valve, sandwich valve(s) and subplate/manifold block completes the assembly.

#### Sandwich valve assemblies

Aluminum sandwich valve assemblies consist of a housing kit, and one or more cartridges. They can be purchased complete by specifying a sandwich model code or built by mixing an appropriate housing kit with cartridges to attain a desired function.

A housing kit contains a housing, locating pin, all necessary plugs and standard Viton seals.

#### Sandwich valve locators

Sandwich valve locators group products by function and provides an easy way to identify a specific sandwich valve in the catalog.

It presents a sandwich valve functional symbol, function description and basic model code. Since every sandwich is put together by inserting cartridges into a housing kit, the locator provides concise information for easy selection of the components to build a specific function.

The following information is shown in the locator for every function: Housing kit model, part number, catalog page with the detailed information for the housing kit, model code and the catalog number for the cartridges & cartridge cavity.

#### Housing kits data page

Housing kits data pages L-25 thru L-44 provide the dimensional data, typical cartridges and functional information.

### Sandwich valves - model code information

Easy to understand, easy to design

# Sandwich valves ordering information

To order sandwich valve components, use the information in the sandwich valves locator pages L6 thru L19.

To order a sandwich valve complete for models with one cartridge:

- Select the model code from the sandwich valve locator. Note that the housing kit model code substitutes for the standard inline body code in the same model field.
- Go to the referenced cartridge valve literature to complete the balance of the sandwich model code.

To order a sandwich valve complete for models with two cartridges:

- Select the model code from the sandwich valves locaor.
- Go to the referenced page for the model code description.

# Sandwich valve model codes

In order to speed the release of new products to customers, the sandwich valve product line has been configured with a fixed length model code. A fixed length model code simplifies the ordering process for our customers and facilitates the automated production release of new valves and settings. In general,

we have followed the standard model code for the base valve with the following three exceptions:

- Seals: When specifying Buna-N seals, an N should be used in the model code for sandwich valves. (In the standard valve model code Buna-N seals are specified by leaving this column blank.)
- 2. Pressure settings: To avoid confusion on pressure settings, the setting should always be specified and not left blank. In addition, the confusing decimal system has been eliminated for sandwich valves. In the sandwich valve model code, simply specify the entire pressure setting in PSI using four digits for relief valves and 3 digits for check valves. Include leading zeros if necessary. For example:

Relief and Counterbalance Valves

> 500 psi – 0500 50 psi – 0050 1525 psi – 1525

Check Valves

210 psi – 210 20 psi - 020 3 psi - 003

3. **Flow settings**: To avoid confusion, the setting should

always be specified and not left blank. In the sandwich valve model codes, all flow settings are specified in tenths of a GPM without decimal points. (include trailing zeroes and leading zeros if where required.)

For example:

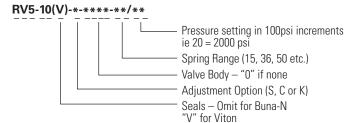
1 gpm - 010

1.2 gpm - 012

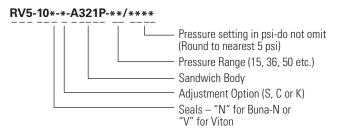
15 gpm - 150

Two examples are shown below:

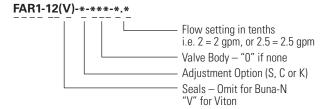
#### Base valve model code



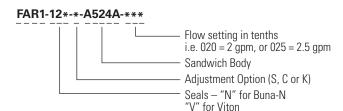
#### Sandwich valve model code (D03)



#### Base valve model code



#### Sandwich valve model code (relieving from P to T) (D05)



### Spare parts

#### For sandwich valve assemblies

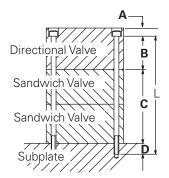
# Accessory plates & stud rods

#### **Accessory plates**

Linking and blanking plates are available to facilitate a variety of circuit designs and flexibility in applying these valves. All accessory plates come with Viton O-Rings.

#### **Stud rods**

To simplify the installation of the sandwich valves, stud rod & nuts kits can be ordered and cut to length in the field. Once the rods are installed, they act as a guide when assembling the sandwich valves stack. After assembling the directional control valve on top of the stack, special nuts are used to retain the stack. Eaton offers 178 mm (7 in) or 305 mm (12 in) bolt kits (one bolt kit for these Sandwich valves comprises 4 bolts). To determine your needs, use the following guide for bolt length calculation.



- A Amount of thread required for the stud nut 10,2 (0.40)
- **B** Bolt clamp length in directional valve, blanking plate etc.
- C Height of intermediate valve stack, comprising Vickers Sandwich valve(s) plus tapping plates etc.
- D Depth of thread engagement in sub-plate/ manifold block. Minimum amount of thread required 10,2 mm (0.40 in.)
- **L** Required bolt length; select from the table

#### Stud rod & nut kit\*

Metric: M5-0.8thd		Inch: 10-24	
Length (mm)	Kit number	Length (in)	Kit number
178	02-184934	7	02-184932
305	02-184935	12	02-184933

· Kit contains four stud rods and four stud nuts

#### **Spare parts**

Stud rod and nut kits are listed above. Individual nuts are also available:

Nuts		Seal kits	
Length (Thd)	Kit number	Seal material	Seal Kit number
10-24	02-184940	Buna N	02-184951
M5-0.8	02-184941	Viton	02-185282

**Note:** Bolts should be torqued to 4.5-6.0 Nm (40-53 in. lbs) with threads lubricated.

**Note:** If not using Eaton bolt kits, bolts must be to Grade 12.9 (ISO 898) or better.

### **Filtration requirements**

For products in this catalog the recommendation fluid cleanliness levels is: Up to 210 bar (3000 psi) 18/16/13

#### **Temperature limits**

Ambient range: -40° C to +120° C (-40° F to +248° F)

### **Ordering procedure**

Specify requirements by housing kit, or valve model code, and by seal kit number.



CETOP05 Sandwich valve bodies and assemblies for applications up to 210 bar (3000 psi)

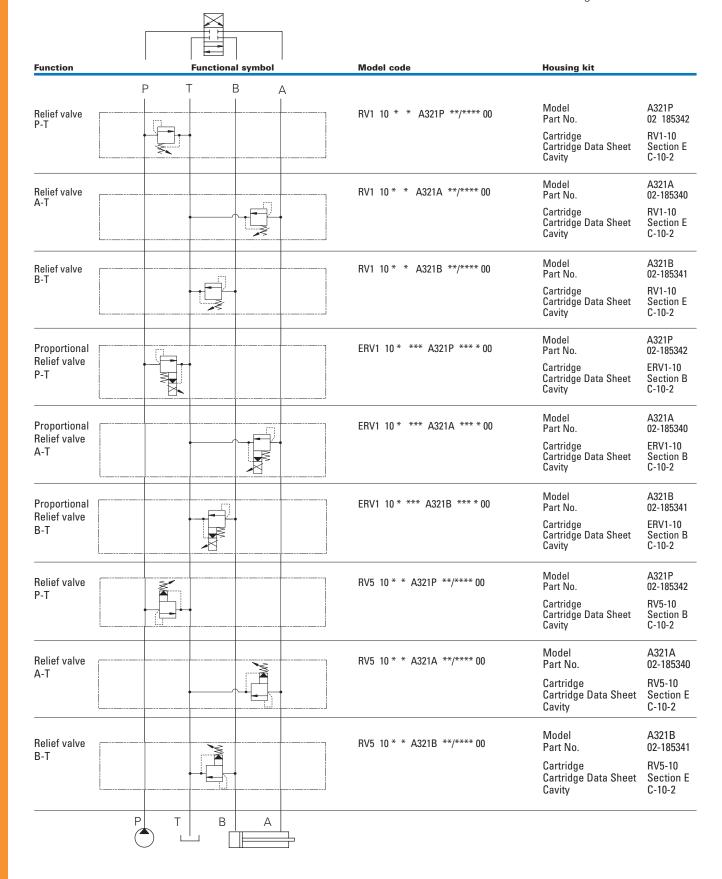


### Pressure control functions

Sandwich valves locator ISO 4401-03/CETOP03 series

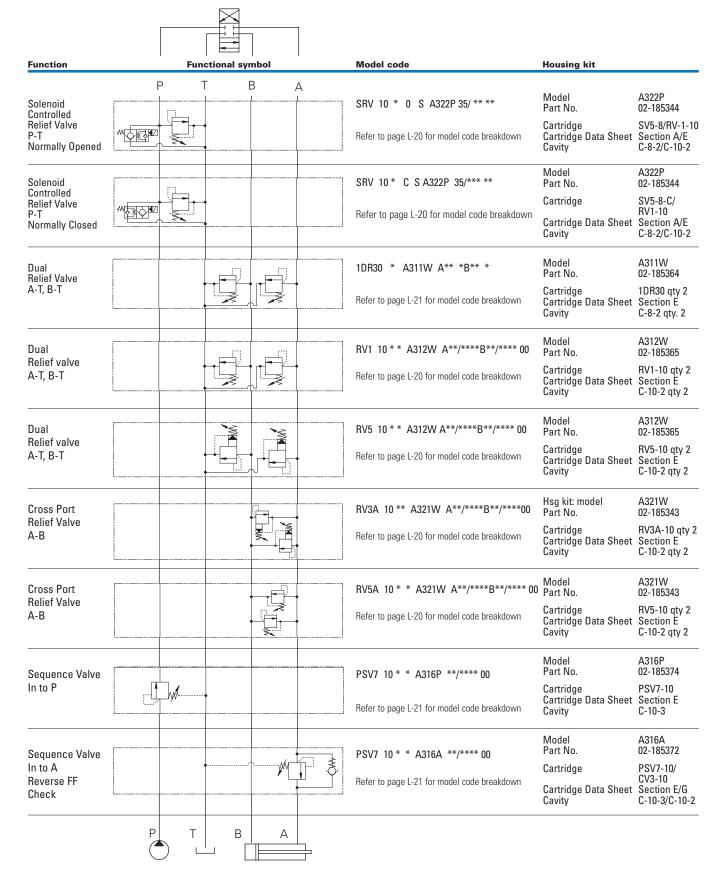
### **⚠** Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### riangle Caution

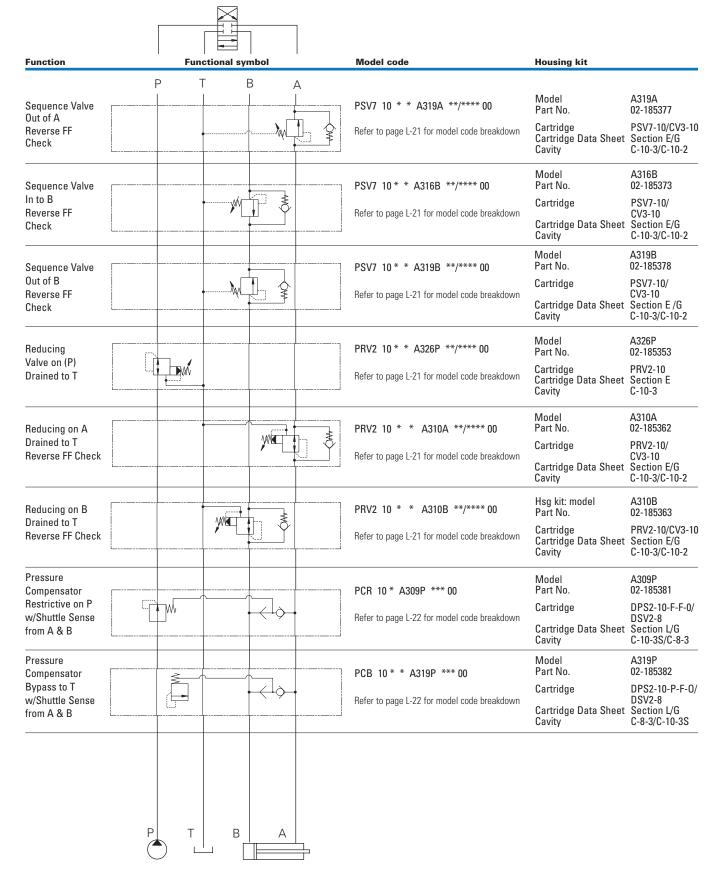
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### Pressure control functions

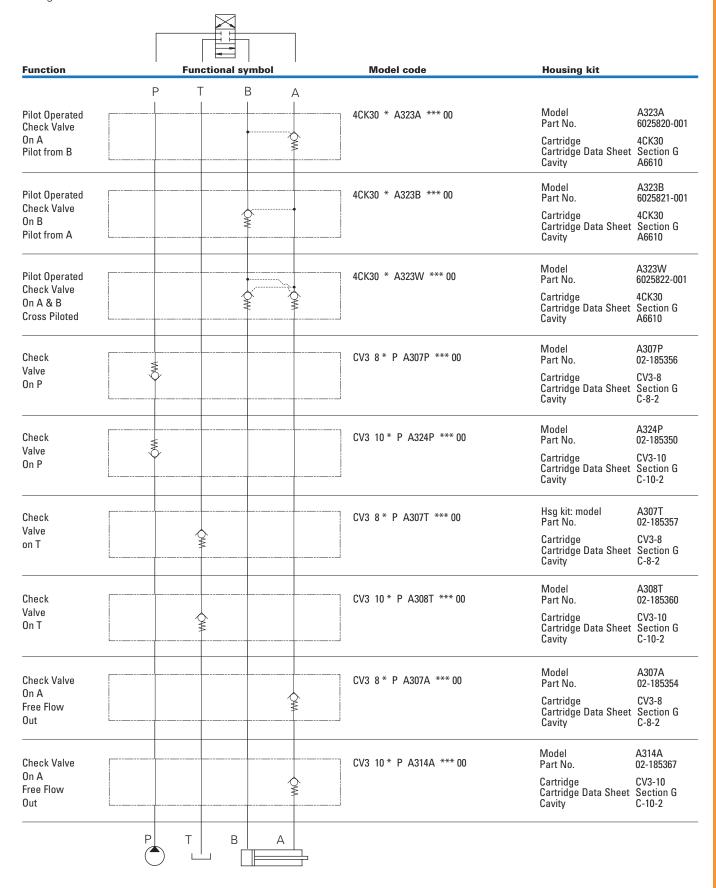
### **⚠** Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### **⚠** Caution

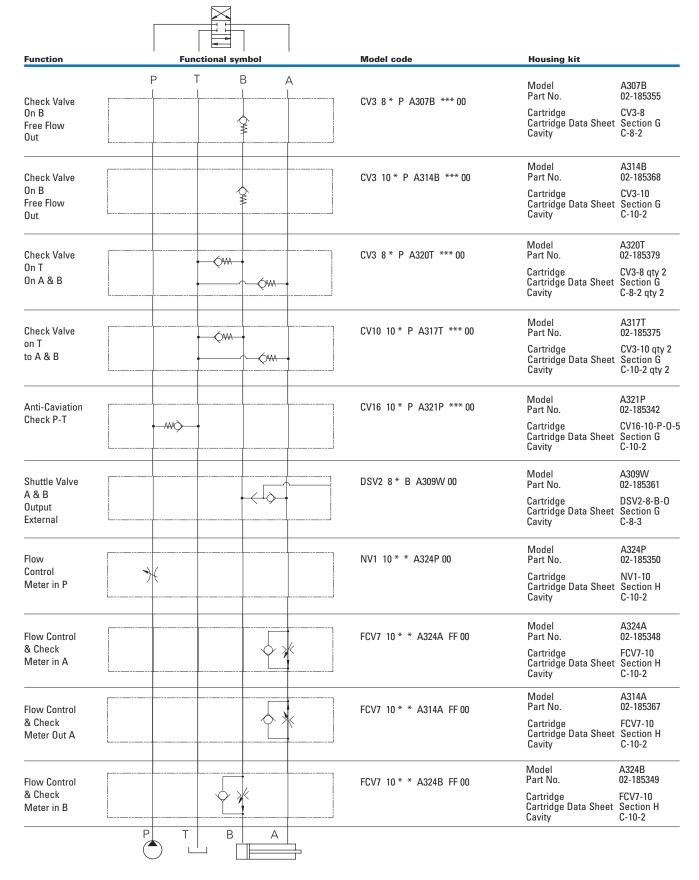
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### Check and flow control functions

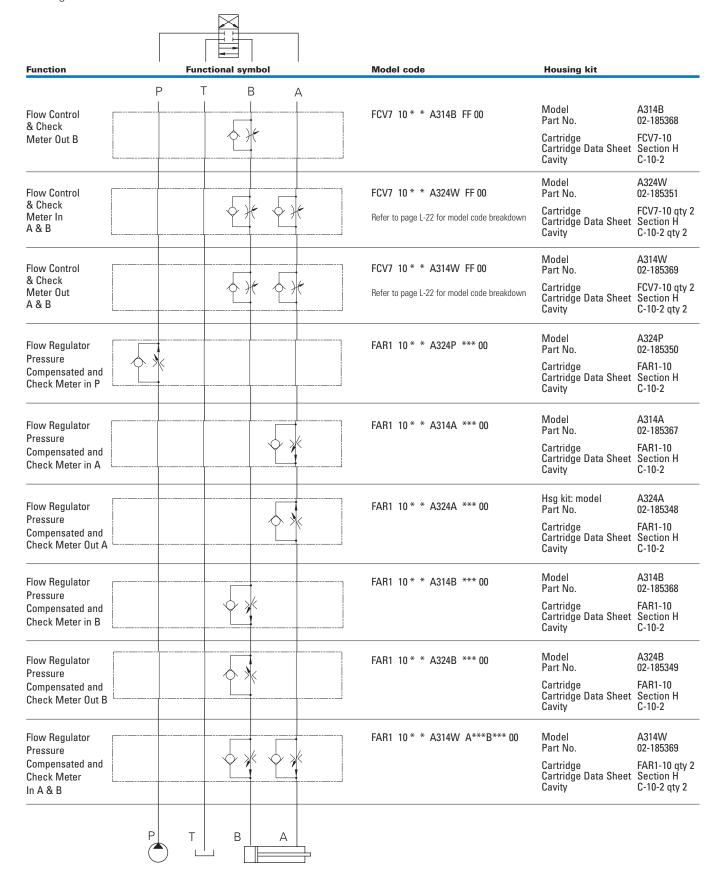
### ⚠ Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### **⚠** Caution

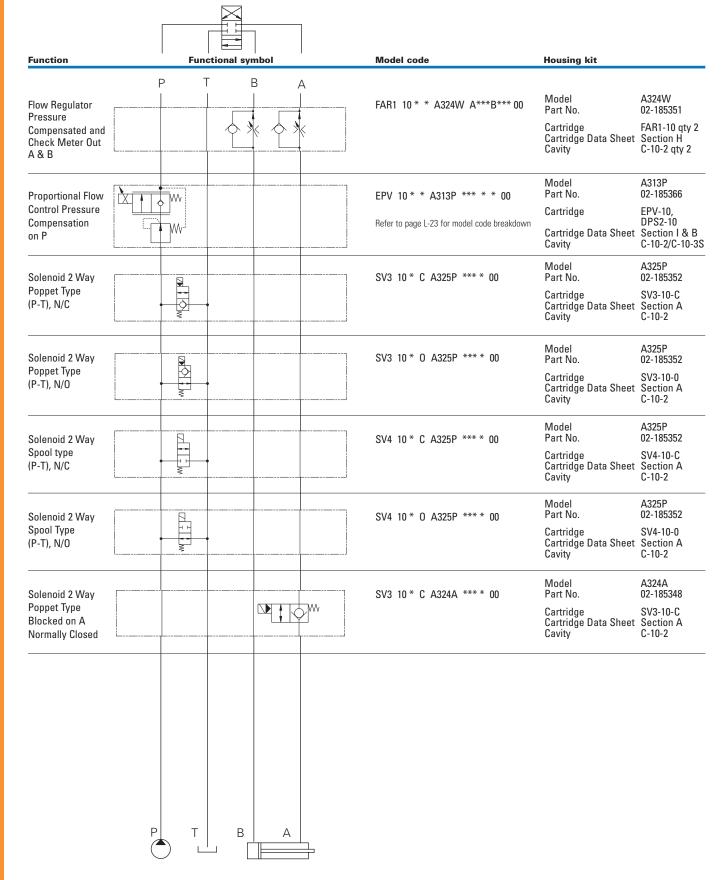
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### Flow control & solenoid control functions

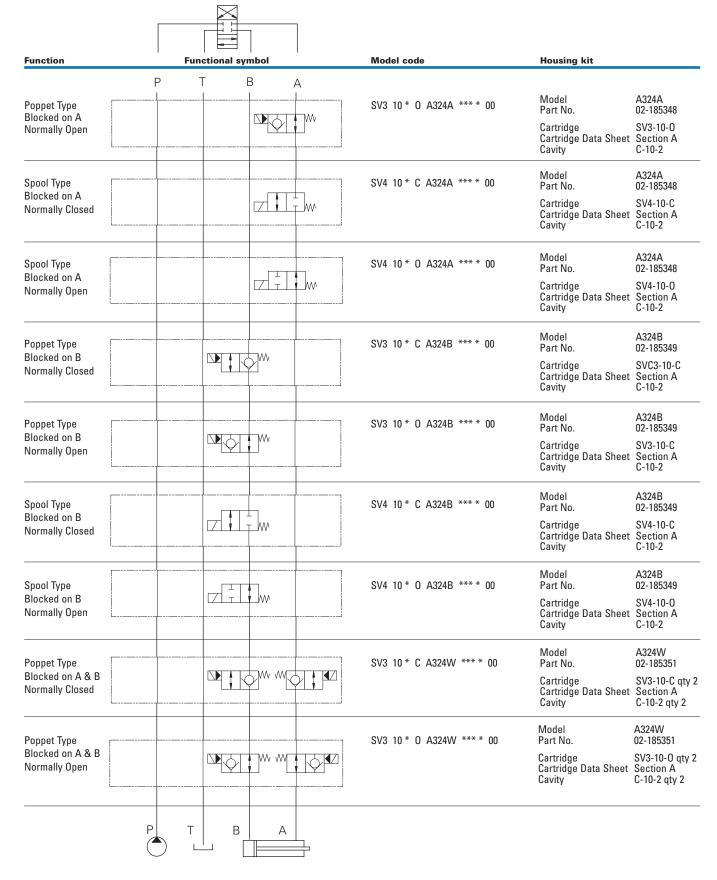
### ⚠ Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### riangle Caution

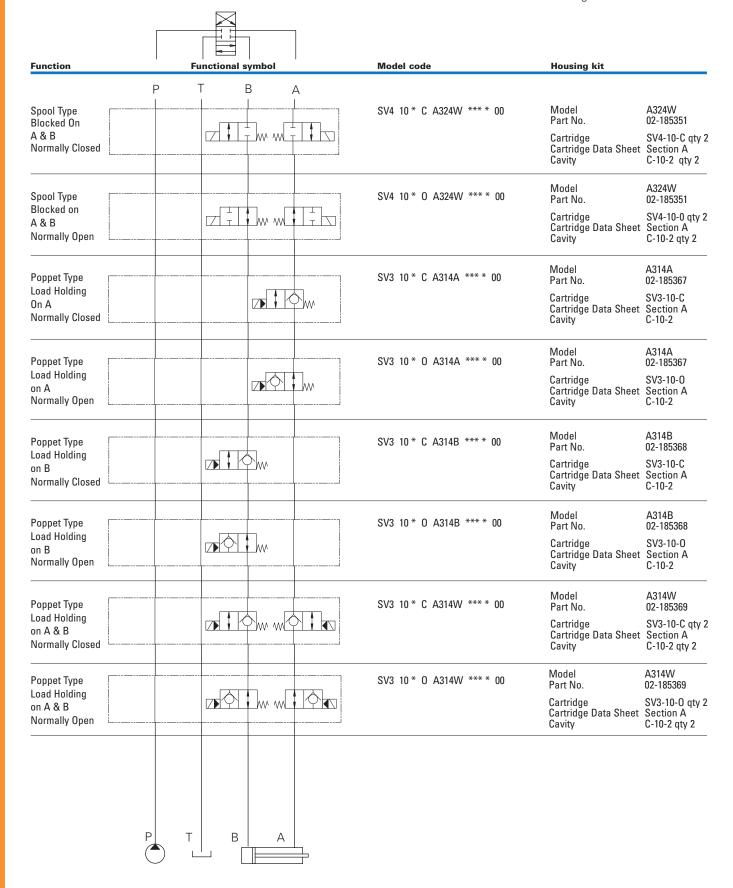
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### Solenoid control functions

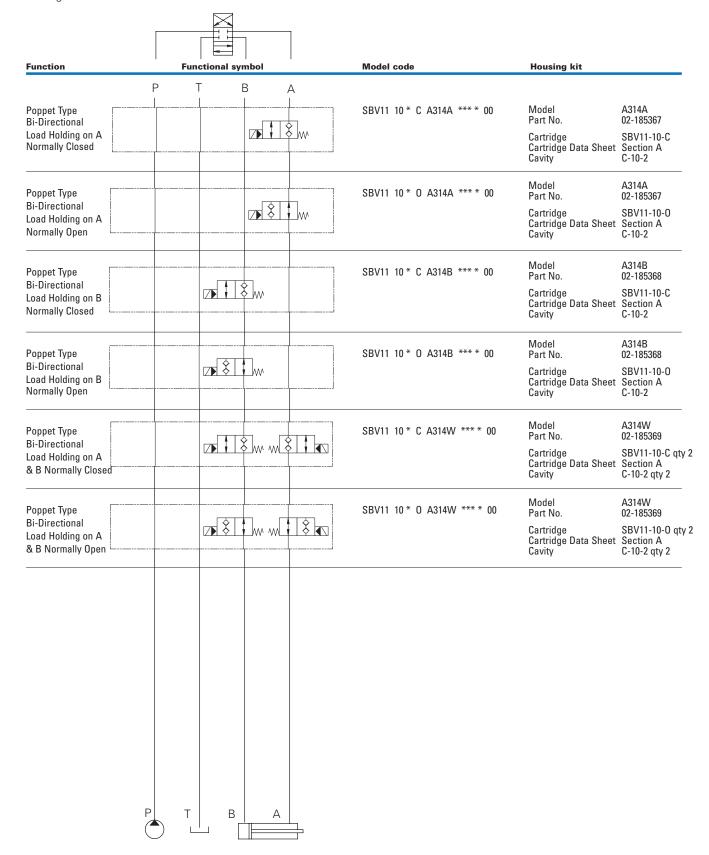
### ⚠ Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### **⚠** Caution

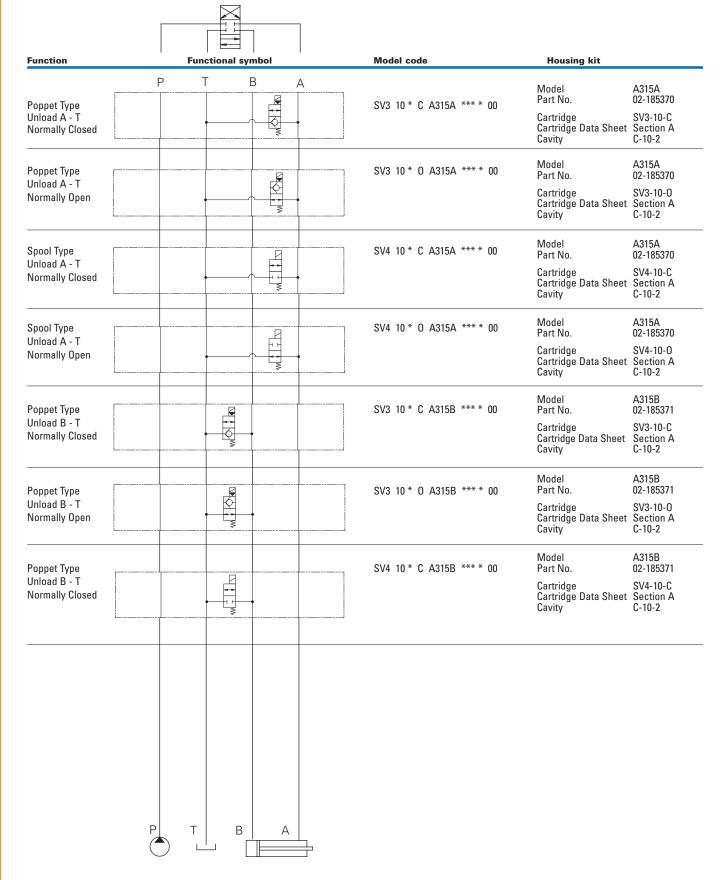
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### Solenoid control functions

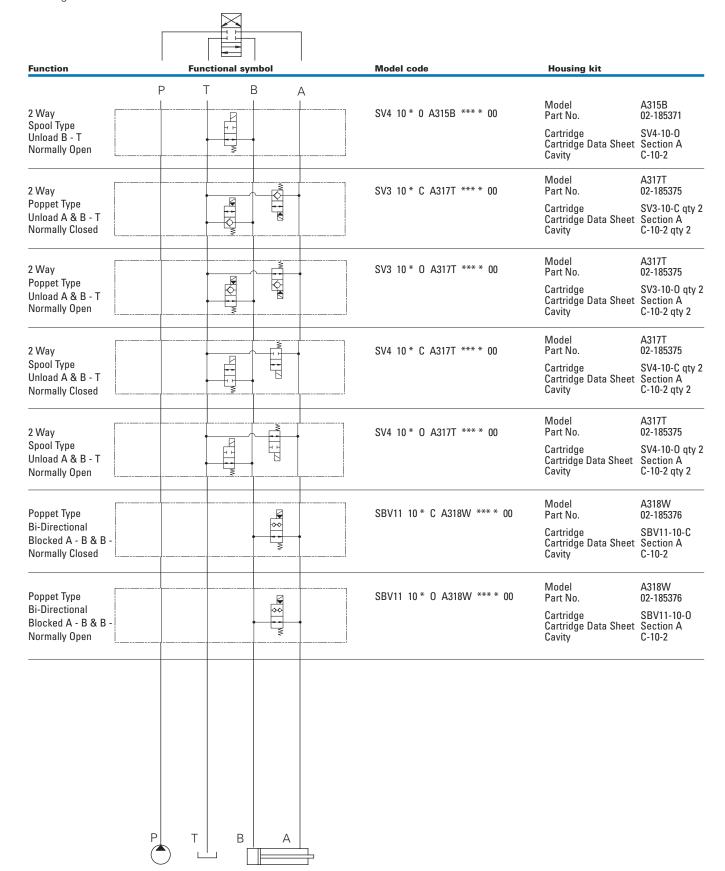
### ⚠ Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### riangle Caution

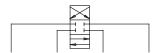
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



### Solenoid control & load control functions

#### ⚠ Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



Functional syml	201	Model code	Housing kit	
		woder code	nousing kit	
P T E	B A 	SV4 10 * C A318W *** * 00	Model Part No.	A318W 02-185376
	\$			SV4-10-C Section A C-10-2
		SV4 10 * 0 A318W *** * 00	Model Part No.	A318W 02-185376
•	*		Cartridge Cartridge Data Sheet Cavity	SV4-10-0 Section A C-10-2
<u> </u>		SV1 10 * 3 A326P *** * 00	Model Part No.	A326P 02-185353
- <u>-</u>			Cartridge Cartridge Data Sheet Cavity	SV1-10-3 Section A C-10-3
		SV4 10 * 3 A326P *** * 00	Model Part No.	A326P 02-185353
-\ <u>\</u>			Cartridge Cartridge Data Sheet Cavity	SV4-10-3 Section A C-10-3
		MRV3 10 * K A236P 00	Model Part No.	A326P 02-185353
7			Cartridge Cartridge Data Sheet Cavity	MRV3-10-K-0 Section D C-10-3
	P T E	P T B A	SV4 10 * C A318W **** 00  SV4 10 * O A318W **** 00  SV1 10 * 3 A326P **** 00  SV4 10 * 3 A326P **** 00	SV4 10 * C A318W **** 00    Model Part No.

## Load control functions

Function	Functional symbol	Model code	Housing kit	
Counterbalance		1CE30- * A323A-** * *	Model Part No.	A323A 6025820-001
Valve on A Pilot from B		TOLOU AUZUN	Cartridge Cartridge Data Sheet Cavity	1CE30 Section F A6610
Counterbalance		1CE30- * A323B-** * *	Model Part No.	A323B 6025821-001
Valve on B Pilot from A			Cartridge Cartridge Data Sheet Cavity	1CE30 Section F A6610
Counterbalance Valve On A & B		1CE30- * A323WA-** * */** **	Model Part No.	A323W 6025822-001
Cross Piloted		Refer to page L-23 for model code breakdown	Cartridge Cartridge Data Sheet Cavity	1CE30 qty 2 Section F A6610 qty 2
	P T B A			

### **⚠** Caution

**Note:** O-Rings to be ordered separately.

# Spacer/blanking/linking plates

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.

Function	Functional sy	mbol			Part number	
Spacer Plate 10 mm (.39) Thick	P		В		Buna N O-Ring Kit Viton O-Ring Kit	02-18495 02-185282
	P	I	D	A		
Blanking Plate	T		 		02-185274 Buna N O-Ring Kit Viton O-Ring Kit	02-18495 02-185282
		·	D	A		
Linking Plate P to A with B & T Blocked	P	 		A	02-185275 Buna N O-Ring Kit Viton O-Ring Kit	02-184951 02-185282
Linking Plate P to A & B to T	P				02-185276 Buna N O-Ring Kit Viton O-Ring Kit	02-18495 02-185282
	P	I	В	A		
Linking Plate P to B & A to T	P		В	A	02-185277 Buna N O-Ring Kit Viton O-Ring Kit	02-18495 02-185282
Linking Plate P to T with A & B Blocked	P		 		02-185278 Buna N O-Ring Kit Viton O-Ring Kit	02-184951 02-185282
Linking Plate A to B with P & T Blocked		т			02-185279 Buna N O-Ring Kit Viton O-Ring Kit	02-18495° 02-185282
	LP	.—⊥ T	 B	A		
Linking Plate P to B with A & T Blocked	P		В		02-185280 Buna N O-Ring Kit Viton O-Ring Kit	02-18495 02-185282
		·				
Linking Plate P to A & B with T Blocked					02-185281 Buna N O-Ring Kit Viton O-Ring Kit	02-18495 02-18528
	P		-— В	A	- <b>-</b>	

Viton® is a registered trademark of E.I.DuPont

For sandwich valveassemblies with two valves

1 Function

**SRV** - Solenoid actuated relief valve

2 Size 10 - 10 Size

3 Seals

**N** - Buna-N **V** - Viton®

This Assembly includes an SV5-8 solenoid valve and an RV5-10 relief valve

4 Style

**C** - Normally closed **O** - Normally open

5 Adjustment

**C** - Cap **F** - Fixed

I - Internal K- Knob

S - Screw

7 Cracking pressure range

6 Housing kit

**03** - 3,5-20 bar (50-300 psi) **35** - 17-240 bar (250-3500 psi)

A322P - Solenoid Relief Valve

8 Pressure setting

User requested setting in psi

9 Voltage range

**12D** - 24 VDC **24D** - 24 VDC

115A - 115 VAC 230A- 230 VAC

10 Connector type

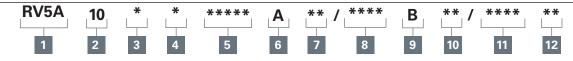
**G** - ISO 4400 DIN 43650

P - 1/2"NPT conduit

W - Leadwire

11 Special features

**00** - None



1 Function

SRV - Relief valve

2 Size 10 - 10 Size

3 Seals

**N** - Buna-N **V** - Viton® 4 Adjustment

**C** - Cap

F - Fixed

I - Internal

**K**- Knob

S - Screw

5 Housing kit

**A312W** - Dual A & B to T relief **A321W** - Cross port relief

6 A port acted upon

7 Cracking pressure range

**03** - 3,5-20 bar (50-300 psi)

**20** - 7-140 bar (100-2000 psi) **35** - 7-240 bar (250-3500 psi)

8 Pressure setting

User requested setting in psi

9 B Port acted upon

10 Cracking pressure range

**03** - 3,5-20 bar (50-300 psi)

**20** - 7-140 bar (100-2000 psi)

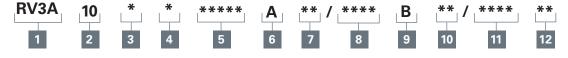
35 - 7-240 bar (250-3500 psi)

11 Pressure setting

User requested setting in psi

12 Special features

**00** - None



1 Function

RV3 - Relief valve

2 Size

10 - 10 Size

3 Seals

N - Buna-N V - Viton® 4 Adjustment

**C** - Cap

**F** - Fixed **I** - Internal

**K**- Knob

S - Screw

Housing kit

**A312W** - Dual A & B to T relief **A321W** - Cross port relief

6 A port acted upon

7 Cracking pressure range

**03** - 3,5-20 bar (50-300 psi)

**09** - 7-62 bar (100-900 psi) **18** - 7-124 bar (250-1800 psi)

**36** - 35-250 bar (500-3600 psi)

8 Pressure setting

User requested setting in psi

9 B port acted upon

10 Cracking pressure range

03 - 3,5-20 bar (50-300 psi)

**09** - 7-62 bar (100-900 psi)

18 - 7-124 bar (250-1800 psi)

**35** - 35-250 bar (500-3600 psi)

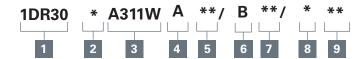
11 Pressure setting

User requested setting in psi

12 Special features

**00** - None

#### For sandwich valve assemblies with two valves



1 Function

1DR30 - Relief valve

2 Adjustment

P - Leakproof screw

R - Handknob

G - Tamperproof cap

3 Housing kit

4 A Port acted upon

5 Cracking pressure range

**Note:** Code based on pressure in bar.

**10** - 7-100 bar Standard setting 70 bar

**20** - 35-210 bar Standard setting 100 bar

Standard setting made at 4.8 L/min.

6 B Port acted upon

7 Cracking pressure

**Note:** Code based on pressure in bar.

**10** - 7-100 bar Standard setting 70 bar

**20** - 35-210 bar Standard setting 100 bar

Standard setting made at 4.8 L/min.

8 Seals

**S** - Buna-N

SV - Viton®

9 Special features

**00** - None



1 Function

**PSV2** - Pressure reducing valve

2 Size

**10** - 10 Size

3 Seals

N - Buna-N V - Viton® 4 Adjustment

C - Cap

F - Fixed I - Internal

**K**- Knob

S - Screw

5 Housing kit

6 Cracking pressure range

02 - 3,5-10 bar (50-150 psi)

**03** - 5-20 bar (75-300 psi)

**05** - 7-30 bar (100-450 psi)

**10** - 14-65 bar (200-950 psi)

**18** - 20-125 bar (300-1800 psi)

7 Pressure setting

User requested setting in psi

**Note**:The other cartridge used in this assembly is a CV3-10-P-020

8 Special features

**00** - None



1 Function

**PRV2** - Pressure reducing valve

2 Size

**10** - 10 Size

3 Seals

**N** - Buna-N **V** - Viton® 4 Adjustment

**C** - Cap

**F** - Fixed **I** - Internal

**K**- Knob **S** - Screw 5 Housing kit

6 Cracking pressure range

**03** - 3,5-20 bar (50-300 psi)

20 - 7-140 bar (100-2000 psi)

**36** - 17-240 bar (250-3500 psi)

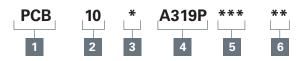
7 Pressure setting

User requested setting in psi

8 Special features

**00** - None

For sandwich valve assemblies with two valves



1 Function

**PCB** - Pressure compensator, bypass

2 Size

10 - 10 Size

3 Seals

**N** - Buna-N **V** - Viton® 4 Housing kit

5 **Differential pressure** (of DPS2-10-P-F cartridge)

**005** - 0,3 bar (5 psi) **010** - 0, 7 bar (10 psi)

020 - 1, 38 bar (20 psi)

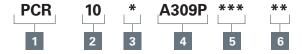
**040**- 2, 75 bar (40 psi)

**080** - 5, 5 bar (80 psi)

160-11,0 bar (160 psi)

**Note:** The operating back pressure at port 3 (at A & B) must never be less than 1.3 times the spring set pressure.

The other cartridge used in the assembly is a DSV2-8-B-0.



1 Function

**PCR** - Pressure compensator, restrictive

2 Size

10 - 10 Size

3 Seals

**N** - Buna-N **V** - Viton® 4 Housing kit

**Differential pressure** (of DPS2-10-P-F cartridge)

**005** - 0,3 bar (5 psi)

**010**-0, 7 bar (10 psi)

**020** - 1, 38 bar (20 psi)

**040**- 2, 75 bar (40 psi) **080** - 5, 5 bar (80 psi)

**160**- 11,0 bar (160 psi)

6 Special features

6 Special features

**00** - None

**00** - None

**Note:** The operating back pressure at port 3 (at A & B) must never be less than 1.3 times the spring set pressure.

The other cartridge used in the assembly is a DSV2-8-B-0.



1 Function

FCV7 - Flow control valve

2 Size

**10** - 10 Size

3 Seals

N - Buna-N

V - Viton®

5 Housing kit

A314W - Meter out A324W - Meter in 7 Special features

**00** - None

4 Adjustment

C - Cap

**F**- Fixed

**K**- Knob

S - Screw

6 Control flow option

**FF** - Needle valve with free reverse flow

For sandwich valve assemblies with two valves



1 Function

FAR1 - Fully adjustable flow regulator

- Size
- 10 10 Size
- 3 Seals
- N Buna-N V - Viton®

- 4 Adjustment
- H Calibrated handknob with locknut
- K Handknob with locknut
- S Screw with locknut
- 5 Housing kit

A314W - Meter in A324W - Meter out

- 6 A port acted upon
- 7 Factory set flow rate Specify in tenths of a gallon per minute. i.e. 025=2.5 **USgpm**
- B port acted upon
- 9 Factory set flow rate

Specify in tenths of a gallon per minute. i.e. 025=2.5 **USgpm** 



- 1 Function
- **EPV** Proportional flow control
- 2 Size
- 10 10 Size
- 3 Seals
- N Buna-N V - Viton®

- 4 Housing kit
- 5 Voltage range
- 12D 24 VDC
- 24D-24 VDC
- 6 Manual override option

- S- Screw type

### Coil connector type

- F Weatherpack
- **Q** Spade terminals
- U-DIN 43650
- W Leadwire
- **Y** Metri-pak

Note: The other cartridge used in the assembly is a DPS2-10-F-F-0-160

- Blank No manual override
- M- Pin type

#### 1CE30 A323W A 20 20 S S В

2 3 5 1 4 6 10 11 12

### Pilot ratio/function

1CE30 - Overcenter

### 2 Adjustment

- F Screw
- N Fixed
- Housing kit
- 4 A port acted upon

#### 5 Pressure range

- 20 (25:1 & 5:1) 70-210 bar. Standard setting 100 bar (10:1) 100-210 bar. Standard setting 100 bar. Setting made at 4.8 L/min.
- 6 Seals
- S Buna-N SV - Viton®
- 7 Pilot ratio
- **2-** 2.5:1
- 5- 5:1 (Standard)
- **10-** 10:1

### B port acted upon

### 9 Pressure range

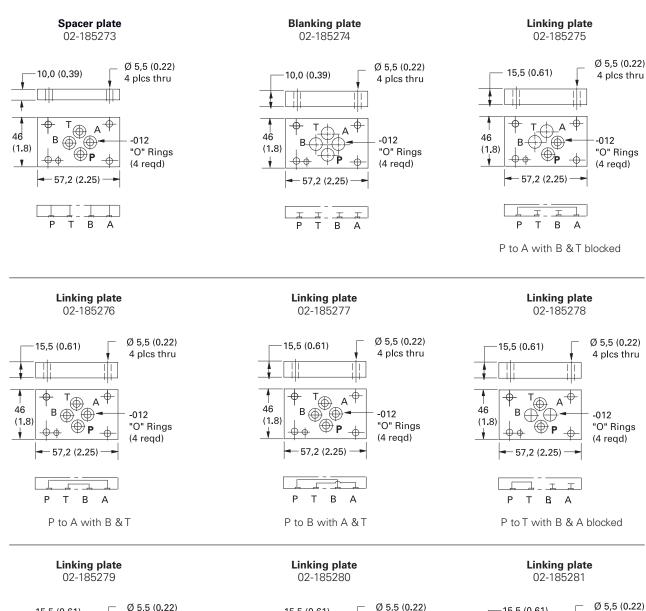
- **20** (25:1 & 5:1) 70-210 bar. Standard setting 100 bar (10:1) 100-210 bar. Standard setting 100 bar.
- Setting made at 4.8 L/min.

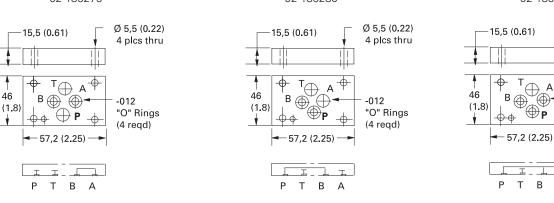
### 10 Seals

S - Buna-N SV - Viton®

- 11 Pilot ratio
- **2-** 2.5:1
- 5- 5:1 (Standard) **10-** 10:1
- 12 Special features
- **00** None

Spacer, blanking & linking plates





4 plcs thru

-012

P to A & B with T blocked

"O" Rings

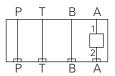
(4 reqd)

A to B with P & T blocked

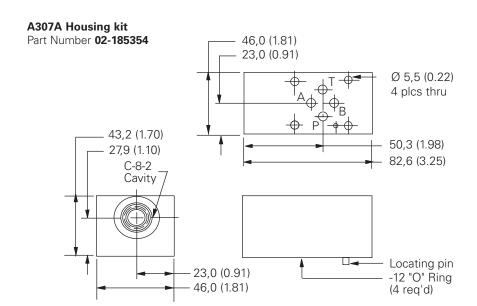
P to B with A & T blocked

mm (inch)

### **Cavity porting**

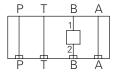


Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)



Typical cartridges	Function
CV3-8	Check valve on A, Free flow out

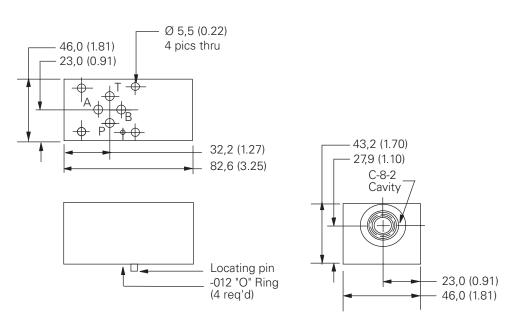
### **Cavity porting**



Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

### A307B Housing kit

Part Number 02-185355



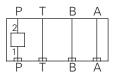
Typical cartridges	Function
CV3-8	Check valve on B, Free flow out

ISO 4401-03/CETOP03 Housing kits

#### **Dimensions**

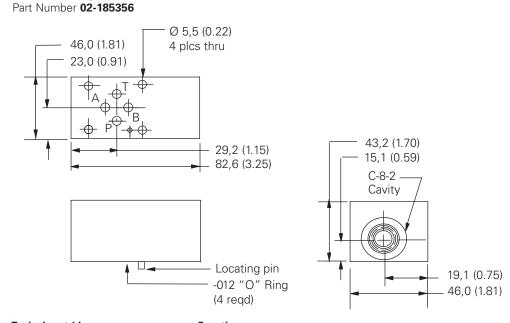
mm (inch)

### **Cavity porting**



Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

### A307P Housing Kit

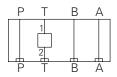


Typical cartridges	Function		
CV3-8	Check valve on P		

### **Dimensions**

mm (inch)

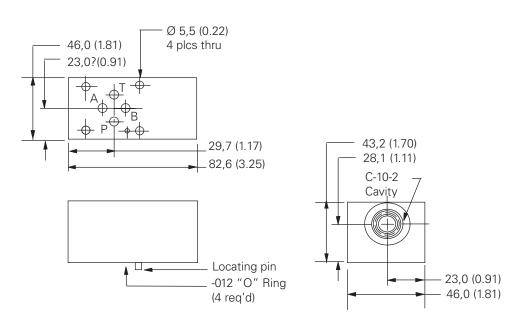
### **Cavity porting**



Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

#### A308T Housing kit

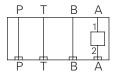
Part Number **02-185360** 



CV3-10 Check valve on T	Typical cartridges	Function
	CV3-10	Check valve on T

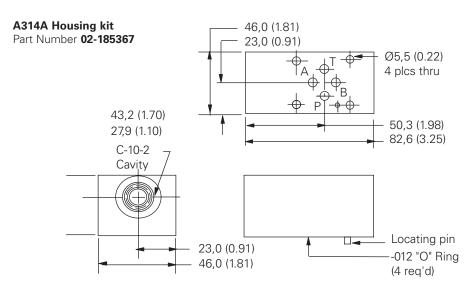
mm (inch)

### **Cavity porting**



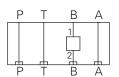
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note**:This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.



Typical cartridges	Function
CV3-10-P	Check valve on A, free flow out
FAR1-10	Flow regulator, pressure compensated and check, Meter in A
FCV7-10	Flow control and check, Meter out A
SBV11-10-C	Solenoid 2-way poppet type bi-directional load holding on A, normally closed
SBV11-10-0	Solenoid 2-way poppet type bi-directional load holding on A, normally open
SV3-10-C	Solenoid 2-way poppet type load holding on A, normally closed
SV3-10-0	Solenoid 2-way poppet type load holding on A, normally open

### **Cavity porting**

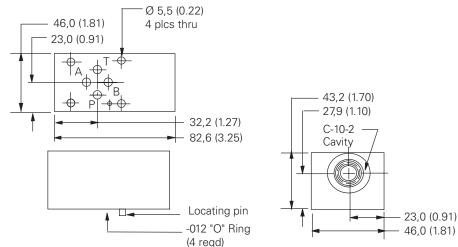


Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note**:This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

### A314A housing kit

Part Number 02-185368



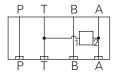
Typical cartridges	Function	
CV3-10 *-P	Check valve on B, free flow out	
FAR1-10	Flow regulator, pressure compensated and check, Meter in B	
FCV7-10	Flow control and check, Meter out B	
SBV11-10-C	Solenoid 2-way poppet type bi-directional load holding on B, normally closed	
SBV11-10-0	Solenoid 2-way poppet type bi-directional load holding on B, normally open	
SV3-10-C	Solenoid 2-way poppet type load holding on B, normally closed	
SV3-10-0	Solenoid 2-way poppet type load holding on B, normally open	

ISO 4401-03/CETOP03 Housing kits

#### **Dimensions**

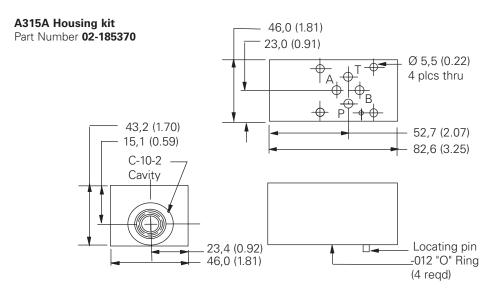
mm (inch)

### **Cavity porting**



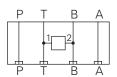
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note:** This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.



Typical cartridges	Function
SV3-10-C	Solenoid 2-way poppet type unload A-T normally closed
SV3-10-0	Solenoid 2-way poppet type unload A-T normally open
SV4-10-C	Solenoid 2-way spool type unload A-T normally closed
SV4-10-0	Solenoid 2-way spool type unload A-T normally open

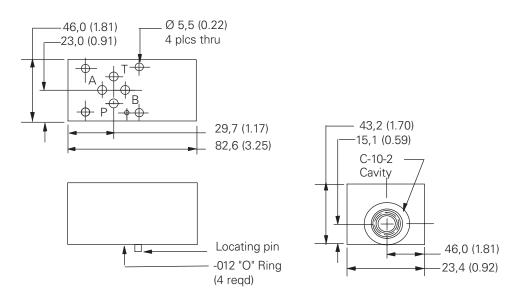
### **Cavity porting**



Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note:** This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

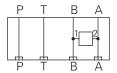
# A315B Housing kit Part Number 02-185371



Typical cartridges	Function
SV3-10-C	Solenoid 2-way poppet type unload B-T normally closed
SV3-10-0	Solenoid 2-way poppet type unload B-T normally open
SV4-10-C	Solenoid 2-way spool type unload B-T normally closed
SV4-10-0	Solenoid 2-way spool type unload B-T normally open

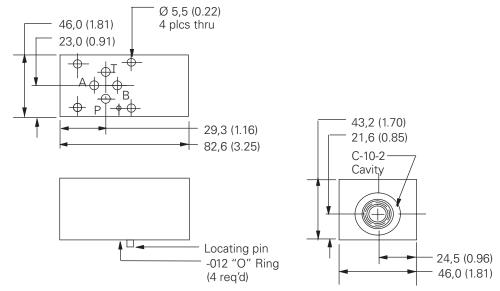
mm (inch)

### **Cavity porting**



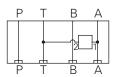
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

# A318W Housing kit Part Number 02-185376



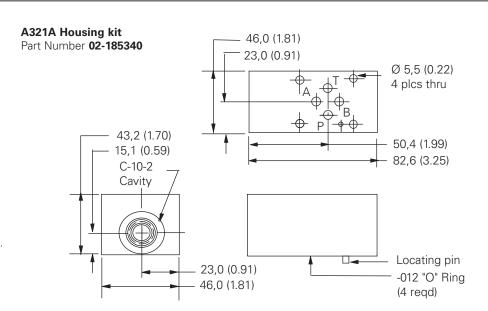
Typical cartridges Function	
SV4-10-C	Solenoid 2-way spool type locking A-B & B-A normally closed
SV4-10-0	Solenoid 2-way spool type locking A-B & B-A normally open
SV11-10-C	Solenoid 2-way poppet type bi-directional locking A-B & B-A normally closed
SV11-10-0	Solenoid 2-way poppet type hi-directional locking A-B & B-A normally open

### **Cavity porting**



Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note**: This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.



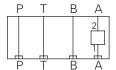
Typical cartridges	Function
ERV1-10	Proportional relief valve A-T
RV1-10	Relief valve A-T
RV5-10	Relief valve A-T

ISO 4401-03/CETOP03 Housing kits

#### **Dimensions**

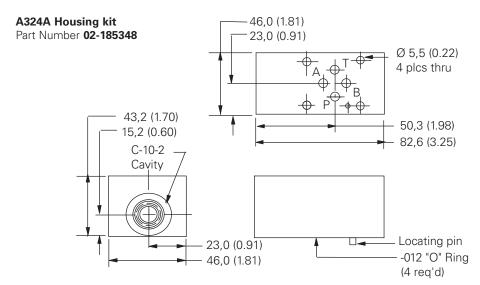
mm (inch)

#### **Cavity porting**



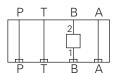
Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note**: This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.



Typical cartridges	Function
FAR1-10	Flow regulator pressure compensated and check, meter out A
FCV7-10	Flow control and check, meter in A
SV3-10-C	Solenoid 2-way poppet type blocking on A, normally closed
SV3-10-0	Solenoid 2-way poppet type blocking on A, normally open
SV4-10-C	Solenoid 2-way spool type blocking on A, normally closed
SV4-10-0	Solenoid 2-way spool type blocking on A, normally open

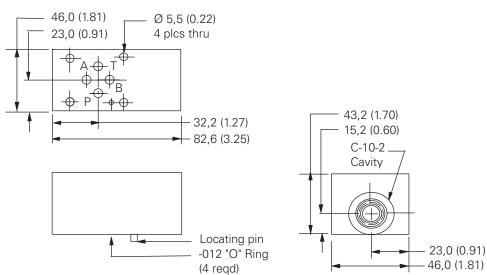
### **Cavity porting**



Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

### A324B Housing kit

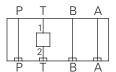
Part Number **02-185349** 



Typical cartridges	Function
FAR1-10	Flow regulator pressure compensated and check, meter out B
FCV7-10	Flow control and check, meter in B
SV3-10-C	Solenoid 2-way poppet type blocking on B, normally closed
SV3-10-0	Solenoid 2-way poppet type blocking on B, normally open
SV4-10-C	Solenoid 2-way spool type blocking on B, normally closed
SV4-10-0	Solenoid 2-way spool type blocking on B, normally open

mm (inch)

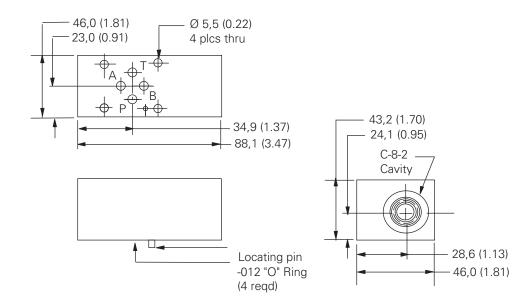
### **Cavity porting**



Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

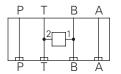
### A307T Housing kit

Part Number 02-185357



CV3-8 Check valve on T	

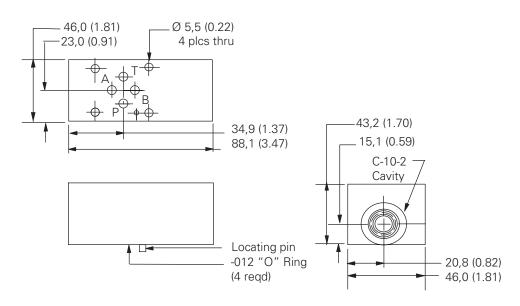
### **Cavity porting**



Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

### A321B Housing kit

Part Number 02-185341



### Typical cartridges Function

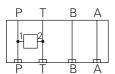
ERV1-10	Proportional relief valve B-T
RV1-10	Relief valve B-T
RV5-20	Relief valve B-T

ISO 4401-03/CETOP03 Housing kits

#### **Dimensions**

mm (inch)

### **Cavity porting**

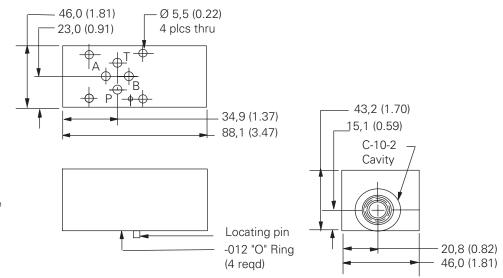


Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note:** This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

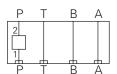
### A321P Housing kit

Part Number 02-185342



Typical cartridges	Function
CV16-10-P-0-5	Anti-cavitation check P-T
ERV1-10	Proportional relief valve P-T
RV1-10	Relief valve P-T
RV5-10	Relief valve P-T

### **Cavity porting**

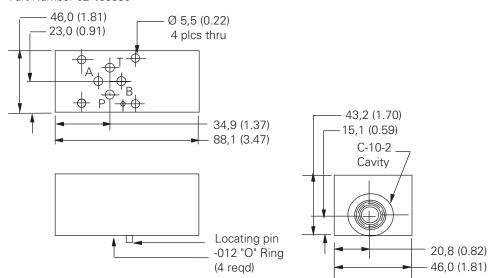


Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note:** This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

#### A324P Housing kit

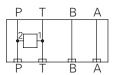
Part Number 02-185350



Typical cartridges	Function
CV3-10	Check valve on P
FAR1-10	Flow regulator pressure compensated, meter in P
NV1-10	Flow control, meter in P

mm (inch)

### **Cavity porting**

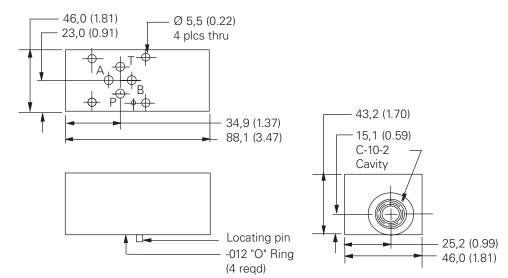


Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

**Note:** This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

### A325P Housing kit

Part Number **02-185352** 

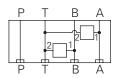


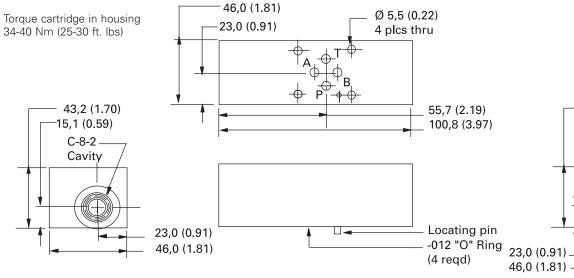
Typical cartridges	Function
SV3-10-C	Solenoid 2-way poppet type P-T, normally closed
SV3-10-0	Solenoid 2-way poppet type P-T, normally open
SV4-10-C	Solenoid 2-way spool type P-T, normally closed
SV4-10-0	Solenoid 2-way spool type P-T, normally open

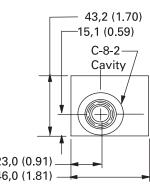
ISO 4401-03/CETOP03 Housing kits

### **Cavity porting**

#### A311W Housing kit Part Number 02-185364





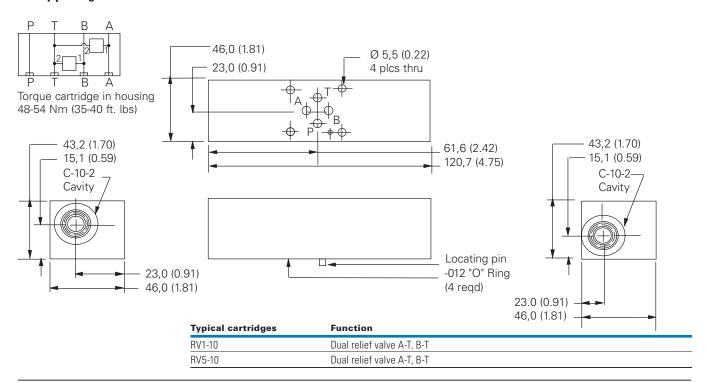


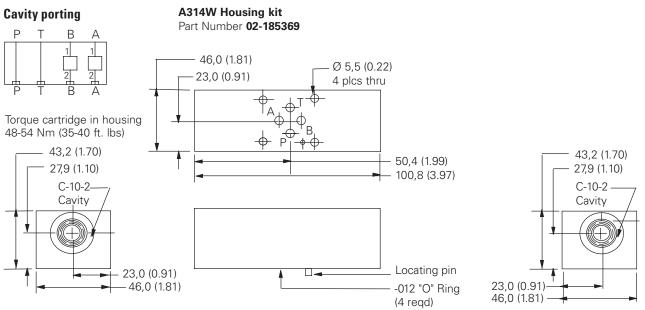
Typical cartridges	Function
1DR30	Dual relief valve A-T, B-T

A312W Housing kit Part Number 02-185365

mm (inch)

### **Cavity porting**





**Note:** This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

Typical cartridges Function		
FAR1-10	Flow regulator pressure compensated and check, meter in A & B	
FCV7-10	Flow control and check, meter out A & B	
SBV11-10-C	Solenoid 2-way poppet type bi-directional load holding on A & B, normally closed	
SBV11-10-0	Solenoid 2-way poppet type bi-directional load holding on A & B, normally open	
SV3-10-C	Solenoid 2 way poppet type load holding on A & B, normally closed	
SV3-10-0	Solenoid 2 way poppet type load holding on A & B, normally open	

ISO 4401-03/CETOP03 Housing kits

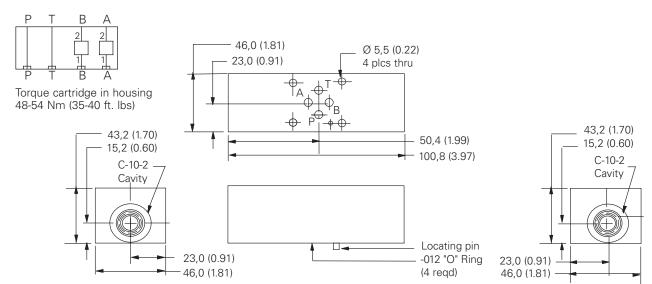
### **Dimensions**

mm (inch)

### A324W Housing kit

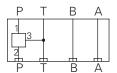
Part Number 02-185351

### **Cavity porting**



Typical cartridges	Function
FAR1-10	Flow regulator pressure compensated and check, meter out A & B
FCV7-10	Flow control & check, meter in A & B
SV3-10-C	Solenoid 2-way poppet type blocking on A & B normally closed
SV3-10-0	Solenoid 2-way poppet type blocking on A & B normally open
SV4-10-C	Solenoid 2-way spool type blocking on A & B normally closed
SV4-10-0	Solenoid 2-way spool type blocking on A & B normally open

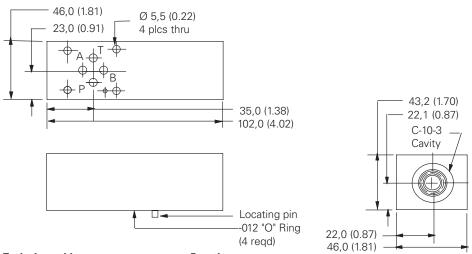
### **Cavity porting**



Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

### A326P Housing kit

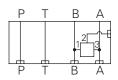
Part Number **02-185353** 



Typical cartridges	Function	
MRV3-10-K-0	Manual rotary selector on P	
PRV2-10	Reducing valve (P) drained to T	
SV1-10-3	Solenoid 3-way selector on P	
SV4-10-3	Solenoid 3-way selector on P	

mm (inch)

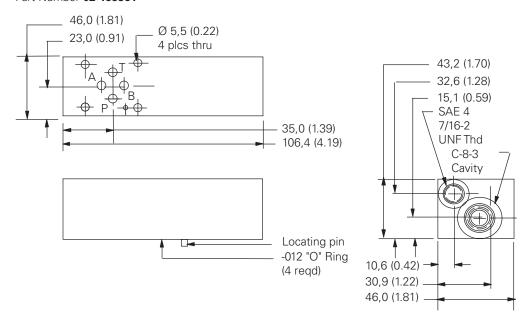
### **Cavity porting**



Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)

### A309W Housing kit

Part Number **02-185361** 



Ø 5,5 (0.22)

4 plcs thru

Typical cartridges Function

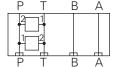
46,0 (1.81)

23,0 (0.91)

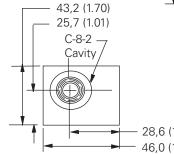
DSV2-8-B-O Shuttle valve A & B Output external

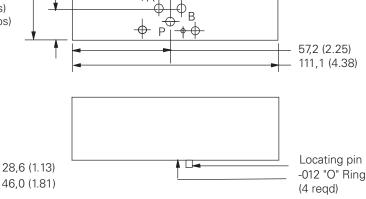
### **Cavity porting**

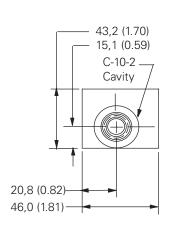
### A322P Housing kit Part Number 02-185344



Torque cartridge in housing C-8-2 34-40 Nm (25-30 ft. lbs) C-10-2 48-54 Nm (35-40 ft. lbs)







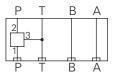
Typical cartridges	Function
SV5-8-0 & RV1-10	Solenoid control relief valve P-T, normally open
SV5-8-C & RV1-10	Solenoid control relief valve P-T, normally closed

ISO 4401-03/CETOP03 Housing kits

### **Dimensions**

mm (inch)

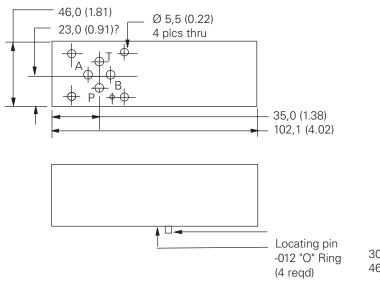
### **Cavity porting**

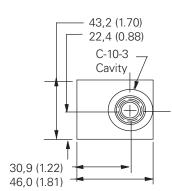


Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)

### A316P Housing kit

Part Number 02-185374





Typical cartridges	Function
PSV7-10	Sequence valve in to P

58,2 (2.29)

113,5 (4.47)

(4 reqd)

Ø 5,5 (0.22)

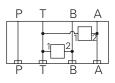
4 plcs thru

### **Cavity porting**

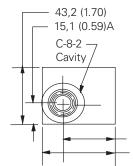
### **A320T Housing kit** Part Number 02-185379

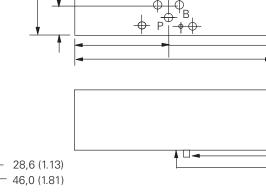
46,0 (1.81)

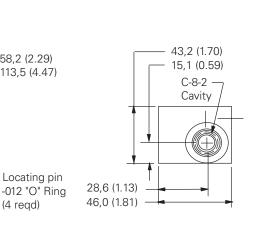
23,0 (0.91)



Torque cartridge in housing 34-40 Nm (25-30 ft. lbs)





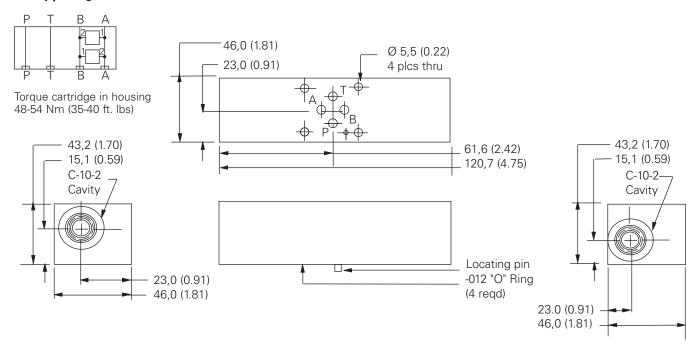


Typical cartridges	Function
CV3-8	Check valve on T to A & B

mm (inch)

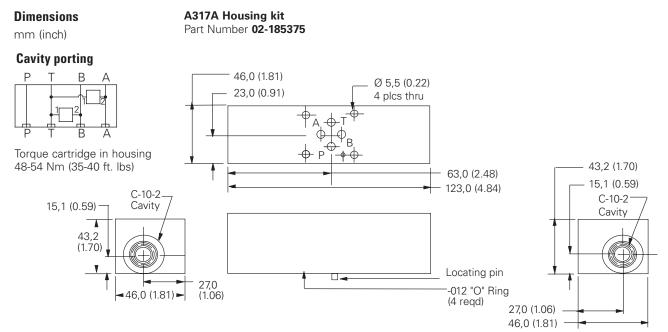
### A321W Housing kit Part Number 02-185343

### **Cavity porting**



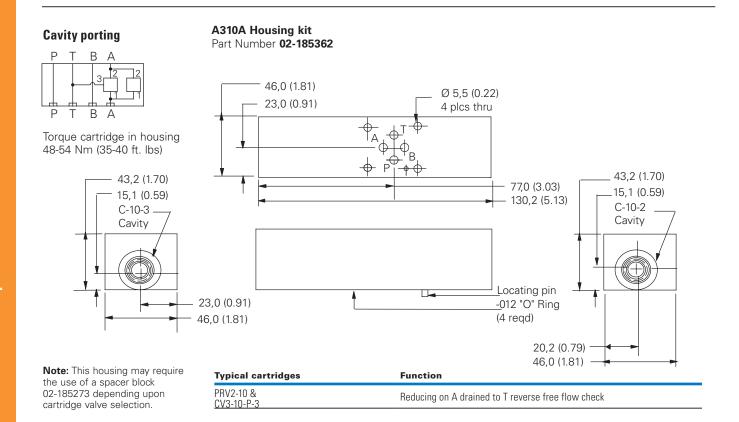
Typical cartridges	Function
RV1-10	Cross port relief valve A & B
RV5-10	Cross port relief valve A & B

ISO 4401-03/CETOP03 Housing kits



**Note**: This housing may require the use of a spacer block 02-185273 depending upon cartridge valve selection.

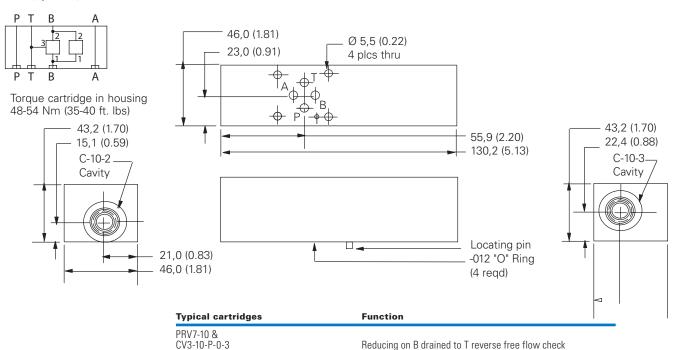
Typical cartridges	Function
CV3-10	Check valve on T to A & B
SV3-10-C	Solenoid 2-way poppet type unload A & B-T, normally closed
SV3-10-0	Solenoid 2-way poppet type unload A & B-T, normally open
SV4-10-C	Solenoid 2-way spool type unload A & B-T, normally closed
SV4-10-0	Solenoid 2-way spool type unload A & B-T, normally open



mm (inch)

### A310B Housing kit Part Number 02-185363

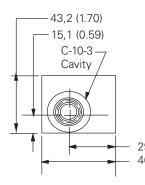
### **Cavity porting**



### **Cavity porting**

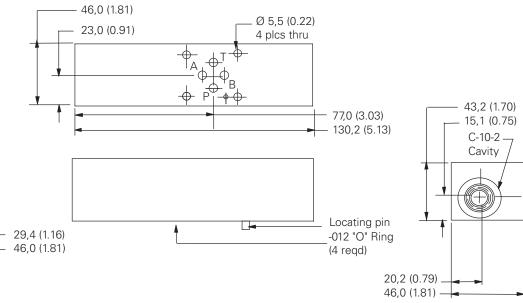
# P T B A

Torque cartridge in housing 48-54 Nm (35-40 ft. lbs)



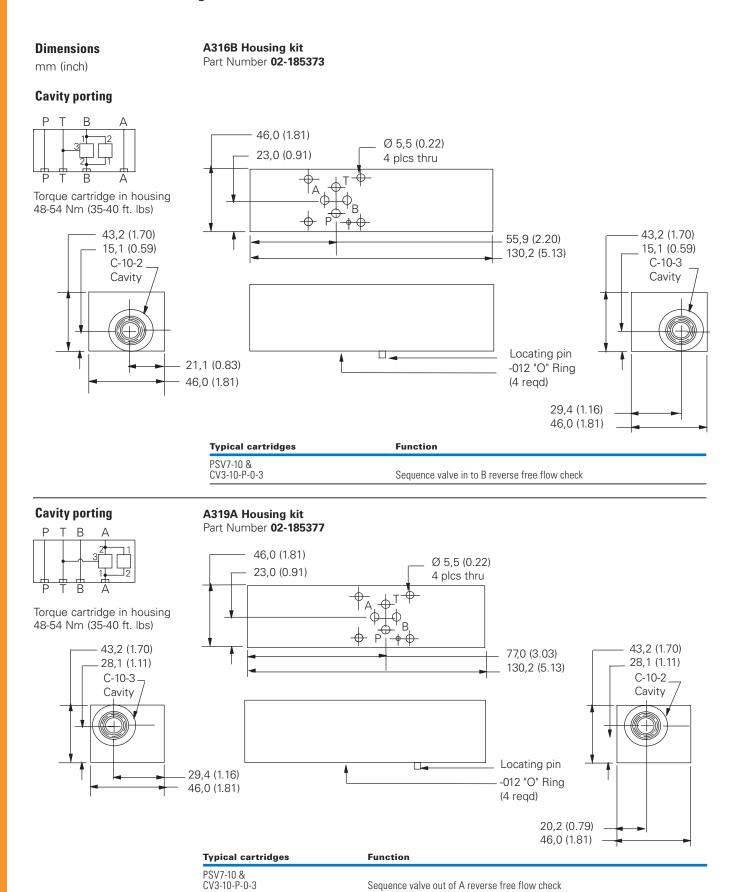
### A316A Housing kit

Part Number 02-185372

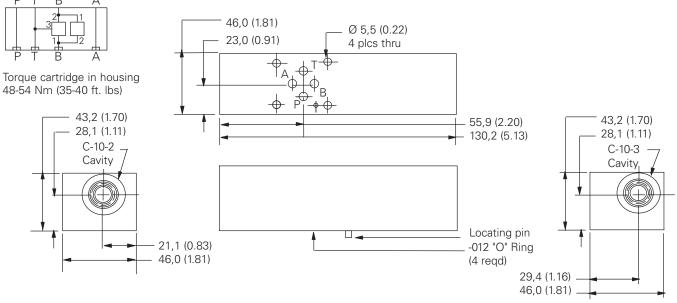


Typical cartridges	Function
PSV7-10 & CV3-10-P-0-3	Sequence valve in to A reverse free flow check

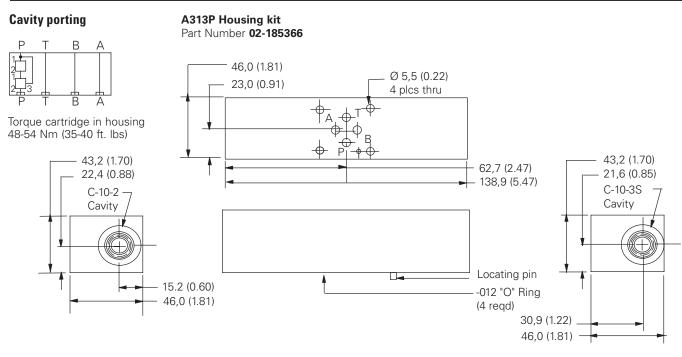
ISO 4401-03/CETOP03 Housing kits



# Dimensions mm (inch) Cavity porting P T B A 46,0 (1.81)



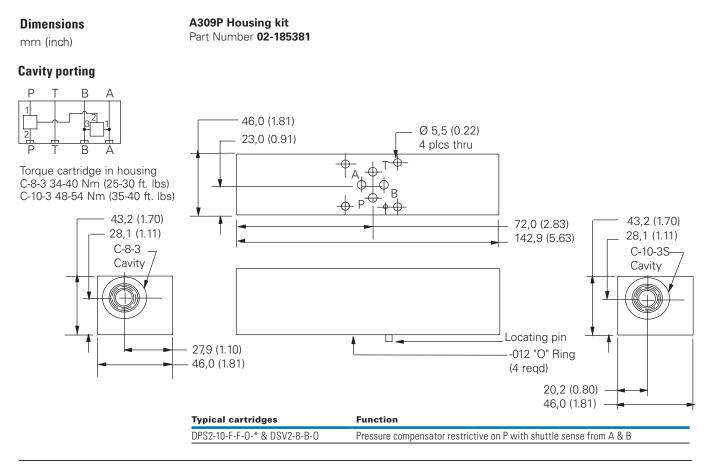
Typical cartridges	Function
PSV7-10 &	
CV3-10-P-0-3	Sequence valve out of B reverse free flow check

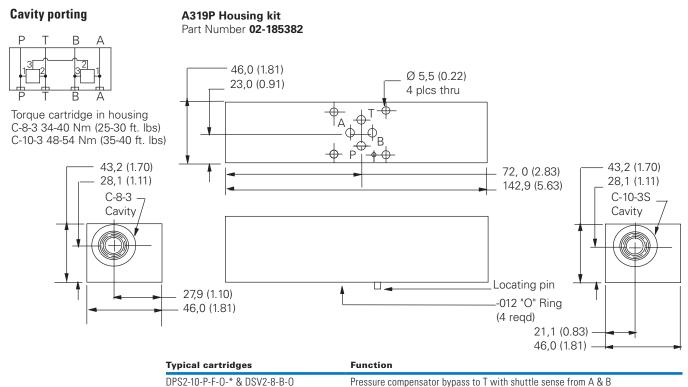


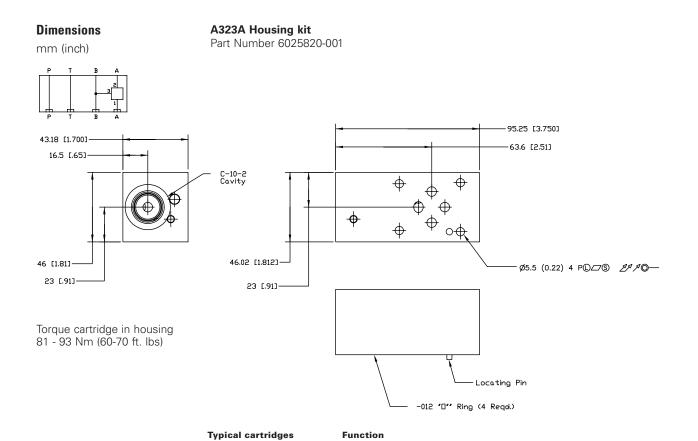
Typical Cartridges Function

EPV-10 & Proportional flow control pressure compensated on P

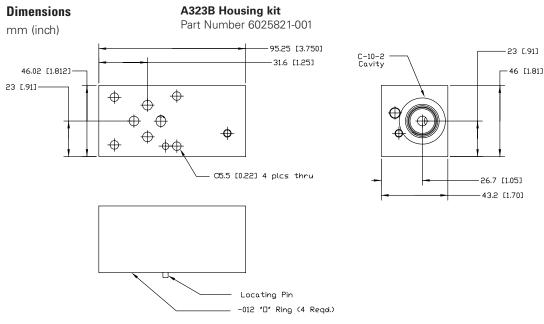
ISO 4401-03/CETOP03 Housing kits





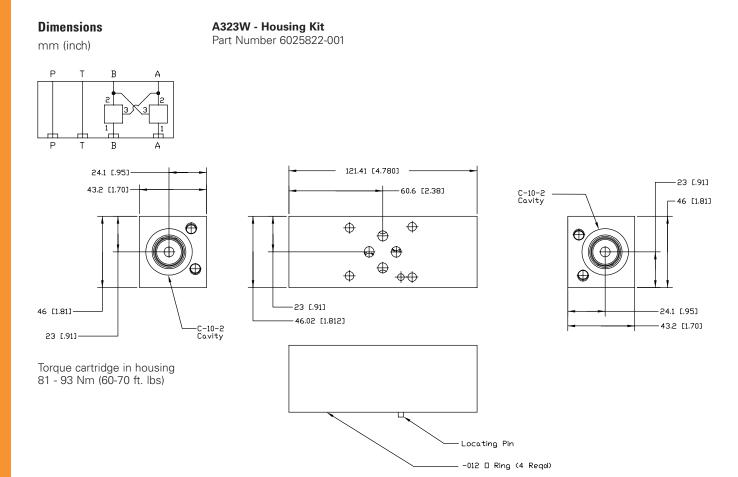


Dimensions	A222P Housing kit		
	1CE30	Counterbalance Valve on A and Pilot from B	
	4CK30	PO Check Valve on A and Pilot from B	



Typical Cartridges	Function	
4CK30	PO Check Valve on B and Pilot from A	
1CE30	Counterbalance Valve on B and Pilot from A	

ISO 4401-03/CETOP03 Housing kits



Typical cartridges	Function
4CK30	PO Check Valve on A and B Cross Piloted
1CE30	Counterbalance Valve on A and B Cross Piloted



# Sandwich valves

CETOP05 Sandwich valve bodies and assemblies for applications up to 210 bar (3000 psi)

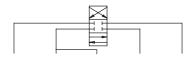


# Pressure control functions

Sandwich valves ISO 05/DO5/NG 10/CETOP5 series



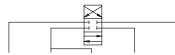
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



Relief valve
Relief valve
A-T    Cartridge
Relief valve B-T  Relief valve P-T  Relief valve P-T  Relief valve A-T  Relief valve A-T  Relief valve A-T  Relief valve B-T  Relief valve A-T  Relief valve A-T  Relief valve B-T  Relief valve A-T  Relief valve A-T  Relief valve A-T  Relief valve B-T  Relief valve A-T  Relief valve A-T  Relief valve B-T  Relief valve A-T, B-T  Relief valve A-T  Relief valve A-
B-T  Cartridge Cartridge data sheet Cavity  RV11-12**A521P**/***00  Model Part No. 6021  Cartridge data sheet Cavity  Cartridge Cart
Relief valve P-T  Relief valve Relief valve Relief valve A-T  Relief valve B-T  RV11-12**A521A**/***00  RV11-12**A521A**/***00  Model A52 Part No. 6021  Cartridge Cartridge data sheet Cavity  Cartridge data sheet Cavity  Cartridge Cartridge data sheet Cavity  Cartridge Cartri
P-T    Part No. 6021
Relief valve A-T  Relief valve B-T  RV11-12**A521A**/***00  Model A52 Part No. 6021  Cartridge data sheet Sect Cavity  Cartridge data sheet Sect Cavity  Cartridge A52 Part No. 6021  Cartridge A52 Part No. 6021  Cartridge data sheet Sect Cavity  Cartridge Cartridge data sheet Sect Cavity  Cartridge Cartridge Cartridge Cartridge Cartridge data sheet Sect Cavity  Cartridge C
A-T  Part No. 6021  Cartridge RV1 Cartridge data sheet Sect Cavity  Relief valve B-T  RV11-12**A521B**/***00  Model A52: Part No. 6021  Cartridge Cartridge RV1 Cartridge data sheet Sect Cavity  Cartridge Cartridge A51: Part No. 6021  RV1-10**A511W A**/**B**/**  Model A51: Part No. 6021  Cartridge Cartridge RV1 Cartridge data sheet Sect Cavity  Cartridge Cartridge RV1 Cartridge data sheet Sect Cavity  Cartridge A51: Part No. 6021  Cartridge A51: A-T, B-T  Cartridge RV1
Relief valve B-T  Dual Relief valve A-T, B-T  RV11-12**A521B**/***00  RV11-12**A521B**/***00  Model A52: Part No. 6021  Cartridge RV1: Cartridge data sheet Seci Cavity  RV1-10**A511W A**/**B**/**  Cartridge Cartridge RV1: Cartridge Cartridge RV1: Cartridge Cartridge RV1: Cartridge Cartridge data sheet Cavity  RV1-12**A512W A**/**B**/**  Model A51: Cartridge Cartridge Cartridge A-T, B-T  Cartridge Cartridge RV1: Cartri
B-T  Part No. 6021  Cartridge RV1 Cartridge data sheet Sect Cavity  C-12  Dual Relief valve A-T, B-T  Dual Relief valve A-T, B-T  Cartridge data sheet Sect Cavity  RV1-10**A511W A**/**B**/**  Model A51: Cartridge RV1 Cartridge data sheet Sect Cavity  C-10  RV1-12**A512W A**/**B**/**  Model A51: Part No. 6021  A-T, B-T  Cartridge RV1 Cartridge RV1 Cartridge RV1 Cartridge RV1
Dual Relief valve A-T, B-T  Dual Relief valve A-T, B-T  Dual Relief valve A-T, B-T  Cartridge data sheet Sect Cavity  RV1-10**A511W A**/**B**/** Model A51' Cartridge data sheet Sect Cavity  RV1-12**A512W A**/**B**/** Model A51' A51' Cartridge A-T, B-T  Cartridge RV1-12**A512W A**/**B**/** Model A51' Cartridge RV1-12**A512W A**/**B**/** Model A51' Cartridge RV1-12**A512W A**/**B**/** Model A51' Cartridge RV1-12**A51' Cartridge RV1-12
valve A-T, B-T  Cartridge RV1-12**A512W A**/**B**/**  Dual Relief valve A-T, B-T  RV1-12**A512W A**/**B**/**  A-T, B-T  Cartridge RV1-12**A512W A**/**B**/**
Dual Relief valve A-T, B-T  Cartridge Cartridge data sheet Cavity  RV1-12**A512W A**/**B**/**  RV1-12**A512W A**/**B**/**  Model Part No. 6021  Cartridge RV1-12**A512W A**/**B**/**  Cartridge RV1-12**A512W A**/**B**/**  Cartridge RV1-12**A512W A**/**B**/**
valve Part No. 6021 A-T, B-T Cartridge RV1
Cartridge RV1
Cavity C-12
Cavity C-12

# Pressure control functions

Sandwich valves ISO 05/D05/NG 10/CETOP5 series



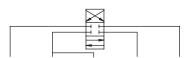
Function		Functional symb	ol		Model code	Housing kit	
· anotion	Р		3 A			ousing Alt	
Dual Relief Valve	Dual : <del></del>				RV11-12**A512W A**/**B**/**	Model Part No.	A512W 6021184-001
A-1, D-1				Cartridge Cartridge data sheet Cavity	RV11-12 [qty2] Section E C-12-2 [qty2]		
Cross Port Relief Valve					RV3-12**A521WA**/**B**/**	Model Part No.	A521W 6021158-001
А-В						Cartridge Cartridge data sheet Cavity	RV3-12 [qty2] Section E C-12-2 [qty2]
Cross Port Relief Valve					RV11-12**A521WA**/**B**/**	Model Part No.	A521W 6021158-001
A-B						Cartridge Cartridge data sheet Cavity	RV11-12 [qty2] Section E C-12-2 [qty2]
Reducing Valve on P					PRV12-12**A526P**/***00	Model Part No.	A526W 6021329-001
Drained to T		<u> </u>				Cartridge Cartridge data sheet Cavity	PRV12-12 Section E C-12-3
Reducing Valve on B Drained					PRV12-12** A510B**/***00	Model Part No.	A510B 6021352-001
to T Reverse FF Check		, with	\$			Cartridge Cartridge data sheet Cavity	PRV12-12/CV11-12 Section E & G C-12-3/C-12-2
	P T	Т В					
		'. '. . "-		Ì			

# **Check functions**

Sandwich valves ISO 05/DO5/NG 10/CETOP5 series



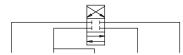
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



Function	Functional symbol	Model code	Housing kit	
Check Valve P	T T B A	CV11-12*P A524P***00	Model Part No.	A524P 6021186-001
*			Cartridge Cartridge data sheet Cavity	CV11-12 Section G C-12-2
Check Valve on A Free Flow Out		CV3-10*P A507A***00	Model Part No.	A507A 6021185-001
Flow Out	*		Cartridge Cartridge data sheet Cavity	CV3-10 Section G C-10-2
Check Valve on A Free		CV11-12*P A514A ***00	Model Part No.	A514A 6021288-001
Flow out	*		Cartridge Cartridge data sheet Cavity	CV11-12 Section G C-12-2
Check in A Piloted from B		4CK90*A523A**00	Model Part No.	A523A 6021282-001
	***************************************		Cartridge Cartridge data sheet Cavity	4CK90 Section G A12336
Check in A & B Cross Piloted		4CK90*A523W**00	Model Part No.	A523W 5999906-001
			Cartridge Cartridge data sheet Cavity	4CK90 (qty2) Section G A12336 (qty
Check Valve on B Free Flow out		CV11-12*P A514B ***00	Model Part No.	A514B 6021273-001
	*		Cartridge Cartridge data sheet Cavity	CV11-12 Section G C-12-2
Shuttle Valve A and B Output		DSV2-8*B A509W 00	Model Part No.	A509W 6021189-001
External			Cartridge Cartridge data sheet Cavity	DSV2-8-B-0 Section G C-8-3
P	T T B A	1		

# Flow control functions

Sandwich valves ISO 05/DO5/NG 10/CETOP5 series



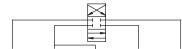
Function	Functional symbol	Model code	Housing kit	
Flow Regulator Pressure Compensated and Check Meter in P	T T B A	FAR1-12** A524P ***00	Model Part No. Cartridge Cartridge data sheet Cavity	A524P 6021186-001 FAR1-12 Section H C-12-2
Flow Regulator Pressure Compensated and Check Meter in A	\[ \lambda \times \time	FAR1-12** A514A ***00	Model Part No.  Cartridge Cartridge data sheet Cavity	A514A 6021288-001 FAR1-12 Section H C-12-2
Flow Regulator Pressure Compensated and Check meter out A	<b>*</b>	FAR1-12** A524A ***00	Model Part No. Cartridge Cartridge data sheet Cavity	A524A 6021181-001 FAR1-12 Section H C-12-2
Flow Regulator Pressure Compensated and Check meter in B	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	FAR1-12** A514B ***00	Model Part No. Cartridge Cartridge data sheet Cavity	A514B 6021273-001 FAR1-12 Section H C-12-2
Flow Regulator Pressure Compensated and Check meter out B	<b>*</b>	FAR1-12** A524B ***00	Model Part No. Cartridge Cartridge data sheet Cavity	A524B 6021182-001 FAR1-12 Section H C-12-2
Flow Regulator Pressure Compensated and Check meter in A & B		FAR1-12** A514W A***B***00	Model Part No. Cartridge Cartridge data sheet Cavity	A514W 4998388-001 FAR1-12 qty 2 Section H C-12-2 qty 2
Flow Regulator Pressure Compensated and Check meter out A & B		FAR1-12** A524W A***B***00	Model Part No. Cartridge Cartridge data sheet Cavity	A524W 4998389-001 FAR1-12 qty 2 Section H C-12-2 qty 2
P	T B A			

# Solenoid control functions

Sandwich valves ISO 05/DO5/NG 10/CETOP5 series



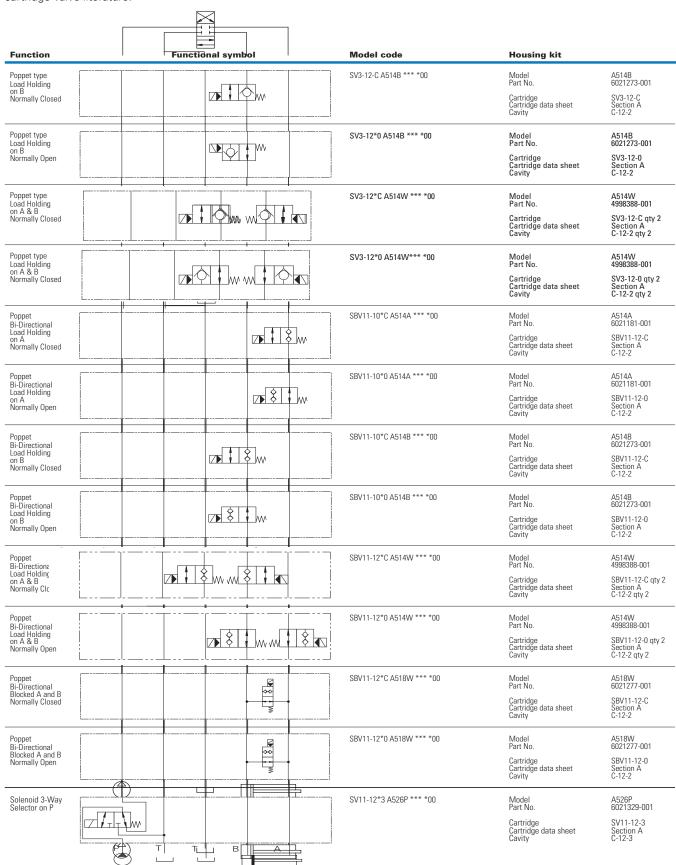
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



Function	Functional sym	bol	Model code	Housing kit	
Solenoid 2/2 Poppet type (P-T) Normally Closed			SV3-12*C A525P *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A525P 6021293-001 SV3-12-C Section A C-12-2
Solenoid 2/2 Poppet type P-T) Normally Open			SV3-12*0 A525P *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A525P 6021273-001 SV3-12-0 Section A C-12-2
Colenoid 2/2 Coppet type Blocked on A Hormally Closed			SV3-12*C A524A *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A524A 6021181-001 SV3-12-C Section A C-12-2
Solenoid 2/2 Poppet type Blocked on A Normally Open		W	SV3-12*0A524A *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A524A 6021181-001 SV3-12-0 Section A C-12-2
Ooppet type Slocked on B Normally Closed		W	SV3-12*C A524B *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A524B 6021182-001 SV3-12-C Section A C-12-2
Poppet type Blocked on B Normally Open		W	SV3-12*0 A524B *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A524B 6021182-001 SV3-10-0 Section A C-12-2
Poppet type Load Holding on A & B Normally Closed			SV3-12*C A524W *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A524W 4998379-001 SV3-12-C qty 2 Section A C-12-2 qty 2
Poppet type Load Holding on A & B Normally Closed			SV3-12*0 A524W*** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A524W 4998379-001 SV3-12-0 qty 2 Section A C-12-2 qty 2
Poppet type Load Holding on A Normally Closed			SV3-12*C A514A *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A514A 6021288-001 SV3-12-C Section A C-12-2
Poppet type Load Holding on A Normally Open			SV3-12*0 A514A *** *00	Model Part No. Cartridge Cartridge data sheet Cavity	A514A 6021288-001 SV3-12-0 Section A C-12-2
Poppet type Load Holding on B Normally Open	P T T B	W	SV3-12*0 * A514A ***00	Model Part No. Cartridge Cartridge data sheet Cavity	A514A 6021288-001 SV3-10-0 Section A C-12-2

### **⚠** Caution

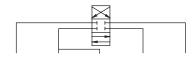
Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



# Load control functions

### **⚠** Caution

Sandwich valve flow ratings are limited by the ratings of individual cartridges. Consult cartridge valve literature.



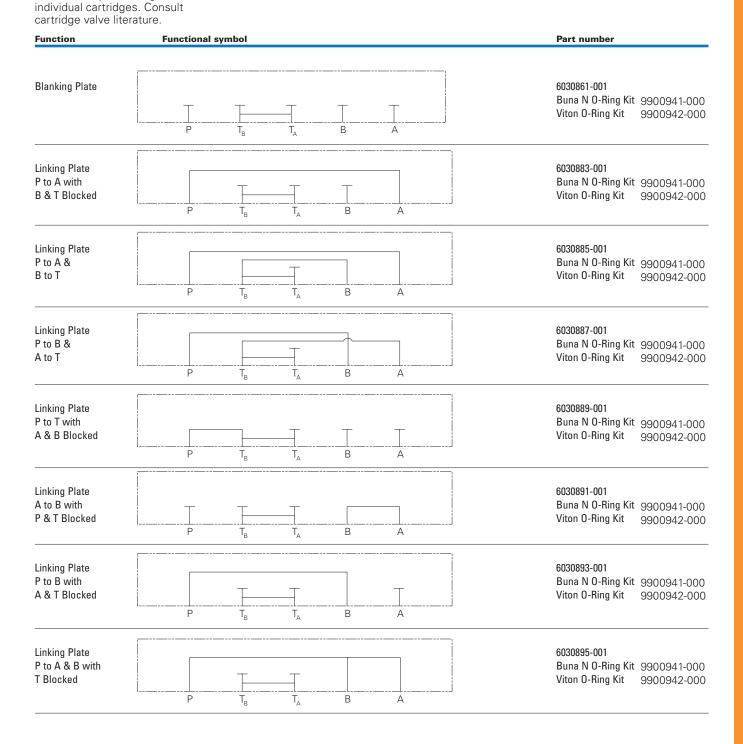
Function		Functiona slymbol		Model code	Housing kit	
Overcenter in A	P 	T T E	3 A	1CE90 * A523AA 20S/*B20S/** **	Model Part No.	A523A 6021282-001
Pilot from B				Cartridge Cartridge Data Sheet Cavity	1CE90 Section F A12336	
Overcenter in A & B				1CE90 * A523WA 20S/*B20S/** **	Model Part No.	A523W 5999906-001
Cross Piloted					Cartridge Cartridge Data Sheet Cavity	1CE90 qty 2 Section F A12336 qty 2
		T T B				
	P	T T B	A			

### **⚠** Caution

Sandwich valve flow ratings are limited by the ratings of

# Blanking and linking plates

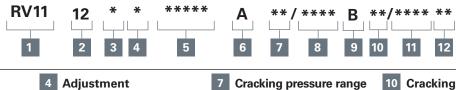
Note: O-Rings to be ordered separately.



Viton® is a registered trademark of E.I.DuPont

## Model codes

For sandwich valve assemblies with two valves



RV11 - Relief valve

1 Function

2 Size **12** - 12 Size

3 Seals N - Buna-N **V** - Viton

C - Cap K - Knob S - Screw

5 Housing kit

A512W - Dual A & B to T relief A521W - Cross port relief

6 A port acted upon

**15** - 10-100 bar (150-1500 psi) **30** - 17-210 bar (250-3000 psi)

**Pressure setting** 

User requested setting in psi

B port acted upon

10 Cracking pressure range

**15** - 10-100 bar (150-1500 psi) 30 - 17-210 bar (250-3000 psi)

11 Pressure setting

User requested setting in psi

12 Special features

**00** - None

**Function** 

RV3 - Relief valve

Size

12 - 12 Size

Seals

N - Buna-N **V** - Viton

4 Adjustment

C - Cap

F - Factory Set

K - Knob

S - Screw

5 Housing Kit

A512W - Dual A & B to T relief A521W - Cross port relief

A port acted upon

**Cracking pressure** range

2.5 - 3.4 to 17 bar (50-250 psi)

**8.5** - 13-55 bar (200-850 psi) 22 - 20-150 bar (300-2200 psi)

8 Pressure setting

User requested setting in psi

9 B port acted upon

10 Cracking pressure range

2.5 - 3.4 to 17 bar (50-250 psi)

8.5 - 13-55 bar (200-850 psi)

**22** - 20-150 bar (300-2200 psi)

11 Pressure setting

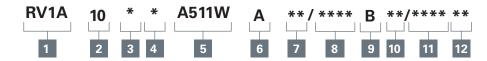
User requested setting in psi

12 Special features

User requested setting in psi

### Model codes

For sandwich valve assemblies with two valves



1 Function

RV1A - Relief valve

2 Size

**10** - 10 Size

3 Seals

N - Buna-N V - Viton® 4 Adjustment

**C** - Cap

I -Internal F - Fixed

**K** - Knob

S - Screw

5 Housing kit

6 A port acted upon

7 Cracking pressure range

**3** - 3.5-20 bar (50-300 psi)

**9** - 7-62 bar (100-900 psi)

**18** - 17-124 bar (250-1800 psi)

**30** - 34-210 bar (500-3000 psi)

8 Pressure setting

User requested setting in psi

9 B port acted upon

10 Cracking pressure range

3 - 3.5-20 bar (50-300 psi)

9 - 7-62 bar (100-900 psi)

**18** - 17-124 bar (250-1800 psi)

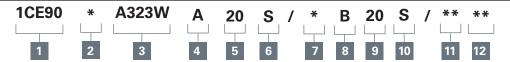
**30** - 34-210 bar (500-3000 psi)

11 Pressure setting

User requested setting in psi

12 Special features

**00** - None



1 Pilot ratio/function

1CE30 - Overcenter

2 Adjustment

**F** - Screw **N** - Fixed

3 Housing kit

4 A port acted upon

5 Pressure range

20 - 70-225 bar. Standard setting 100 bar Setting made at 4.8 L/min.

6 Seals

S - Buna-N SV - Viton®

7 Pilot ratio

**4-** 4:1

**8-** 8:1

8 B port acted upon

9 Pressure range

20 - 70-225 bar. Standard setting 100 bar Setting made at 4.8 L/min.

10 Seals

S - Buna-N SV - Viton® 11 Pilot ratio

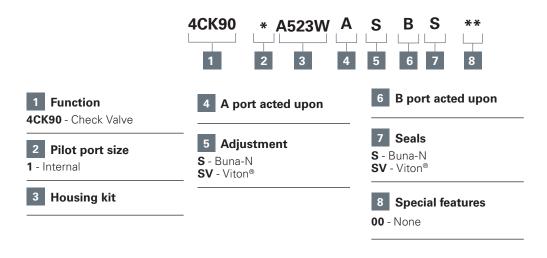
**4-** 4:1 **8-** 8:1

12 Special features

**00** - None

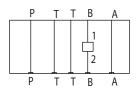
# Model codes

For sandwich valve assemblies with two valves



mm (inch)

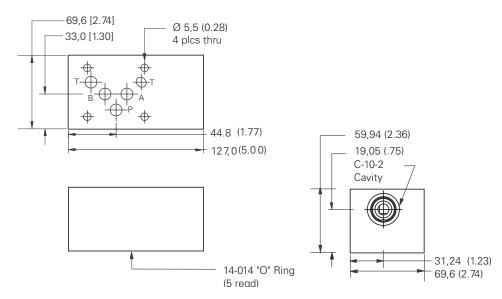
### **Cavity porting**



Torque cartridge in housing 108-122 Nm (80-90 ft. lbs)

### A507A Housing kit

Part Number 6021185-001

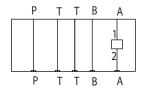


Typical Cartridges	Function
CV3-10	Check valve on A, free flow out

### **Dimensions**

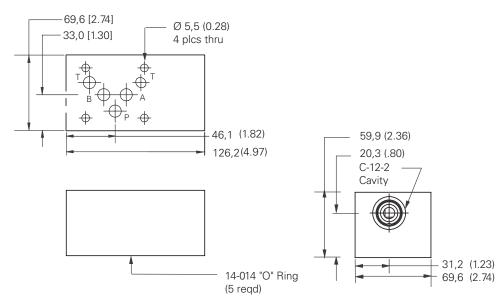
mm (inch)

### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

A514A Housing Kit Part Number 6021288-0 01



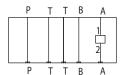
Function	
Check valve on A, Free Flow Out	
low regulator pressure compensated and check, Meter in A	
Solenoid 2-way poppet type bi-directional load holding on A, normally closed	
Solenoid 2-way poppet type bi-directional load holding on A, normally open	
Solenoid 2-way poppet type load holding on A, normally closed	
Solenoid 2-way poppet type load holding on A, normally open	

ISO 05/D05/NG 10/CETOP5 Housing kits

### **Dimensions**

mm (inch)

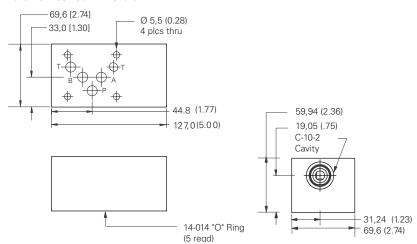
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A514B Housing Kit

Part Number 6021273-0 01

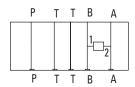


Typical Cartridges	Function
CV11-12	Check valve on B, Free Flow Out
FAR1-12	Flow Regulator pressure compensated and check, Meter in B
SBV11-12-C	SBV11-12-C Solenoid 2-way poppet type bi-directional load holding on B, normally closed
SBV11-12-0	SBV11-12-0 Solenoid 2-way poppet type bi-directional load holding on B, normally open
SV3-12-C	Solenoid 2-way poppet type load holding on B, normally closed
SV3-12-0	Solenoid 2-way poppet type load holding on B, normally open

### **Dimensions**

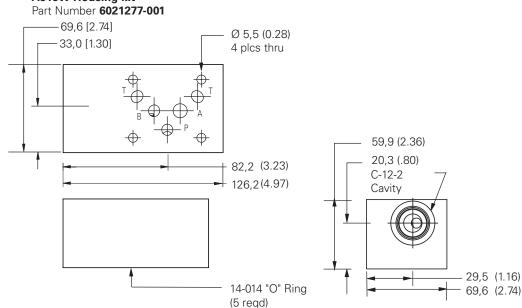
mm (inch)

### **Cavity porting**

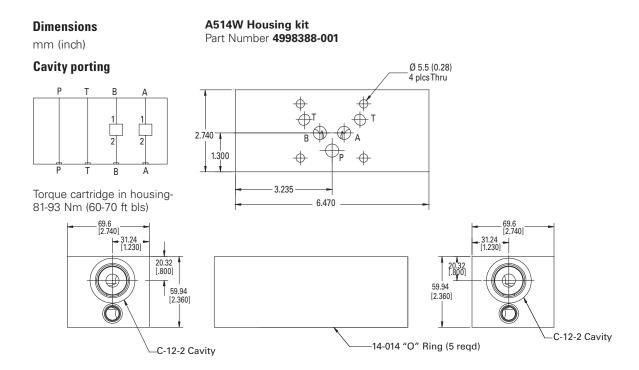


Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A518W Housing kit



Typical cartridges	Function
SBV11-12-C	Solenoid 2-way poppet type bi-directional load holding on A-B & B-A, normally closed
SBV11-12-0	Solenoid 2-way poppet type bi-directional load holding on A-B & B-A, normally closed



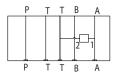
Typical cartridges	Function
FAR1-12	Flow regulator pressure compensated and check, Meter in A
SBV11-12-C	Solenoid 2-way poppet type bi-directional load holding on A, normally closed
SBV11-12-0	Solenoid 2-way poppet type bi-directional load holding on A, normally open
SV3-12-C	Solenoid 2-way poppet type load holding on A, normally closed
SV3-12-0	Solenoid 2-way poppet type load holding on A, normally open

ISO 05/D05/NG 10/CETOP5 Housing kits

### **Dimensions**

mm (inch)

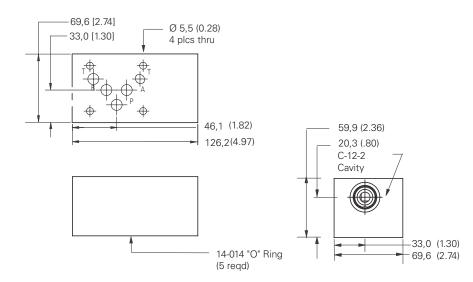
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A521A Housing kit

Part Number 6021299-0 01



Typical cartridges	Function
RV1-12	Relief valve A-T
RV11-12	Relief valve A-T

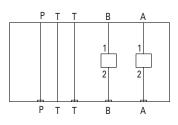
Ø 5.5 (0.28)

### **Dimensions**

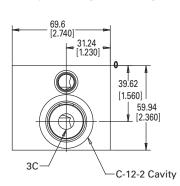
mm (inch)

# A524W Housing Kit Part Number 4998389-001

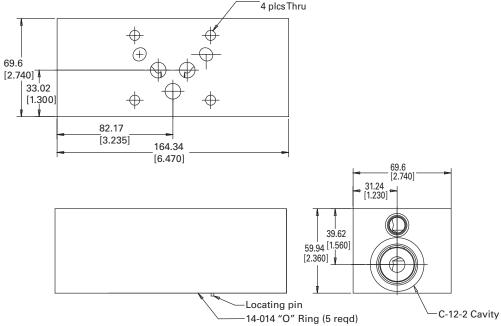
### **Cavity porting**



Torque cartridge in housing-



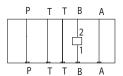




Typical cartridges Function		
FAR1-12 Flow regulator pressure compensated and check, Meter in B		
SV3-12-C Solenoid 2-way poppet type load holding on B, normally closed		
SV3-12-0	-12-O Solenoid 2-way poppet type load holding on B, normally open	

mm (inch)

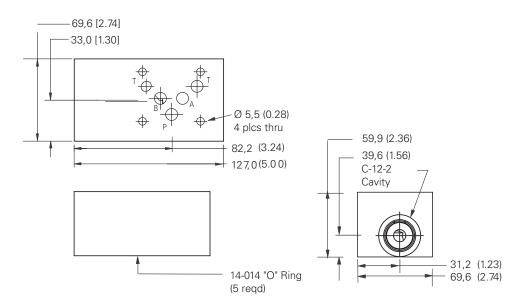
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A524B Housing kit

Part Number 6021282-0 01

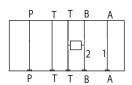


Typical cartridges	Function	
FAR1-12	Flow regulator pressure compensated and check, Meter in B	
SV3-12-C	Solenoid 2-way poppet type load holding on B, normally closed	
SV3-12-0	Solenoid 2-way poppet type load holding on B, normally open	

### **Dimensions**

mm (inch)

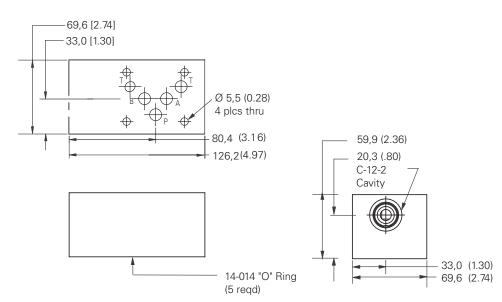
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A521B Housing kit

Part Number 6021295-0 01



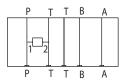
Typical cartridges	Function
RV1-12	Relief valve B-T
RV11-12	Relief valve B-T

ISO 05/D05/NG 10/CETOP5 Housing kits

### **Dimensions**

mm (inch)

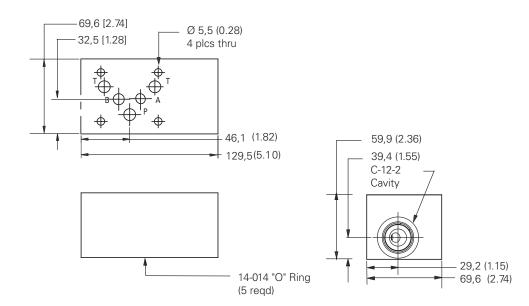
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A521P Housing kit

Part Number 6021302-0 01

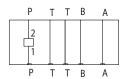


Typical cartridges	Function
RV1-12	Relief valve P-T
RV11-12	Relief valve P-T

### **Dimensions**

mm (inch)

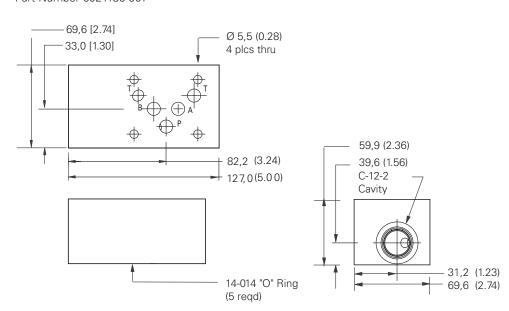
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A524P Housing kit

Part Number 6021186-001



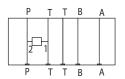
Typical cartridges	Function	
CV11-12	Check vavle on P	
FAR1-12	Flow regulator pressure compensated, meter in P	

mm (inch)

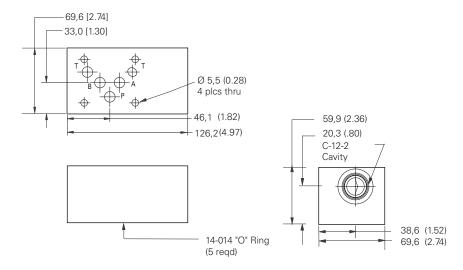
### A525P Housing kit

Part Number 6021293-0 01

### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs

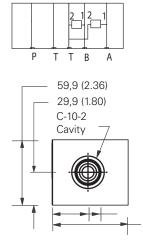


Typical cartridges	Function	
SV3-12-C	Solenoid 2-way poppet type P-T, normally closed	
SV3-12-0	Solenoid 2-way poppet type P-T, normally open	

## **Dimensions**

mm (inch)

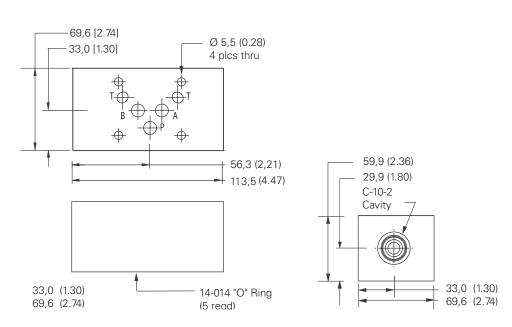
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### **A511W Housing kit**

Part Number 4998388-001



Typical cartridges Function

RV1-10 Dual relief valve A-T, B-T

ISO 05/D05/NG 10/CETOP5 Housing kits

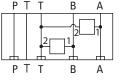
### **Dimensions**

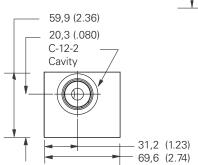
mm (inch)

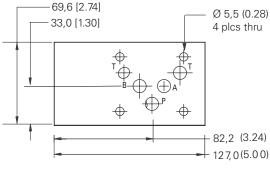
### A512W Housing kit

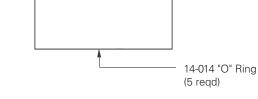
Part Number 6021184-001

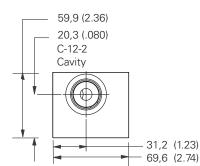
### **Cavity porting**











Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs

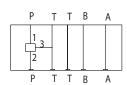
Typical cartridges	Function

RV1-12	Dual relief valve A-T, B-T	
RV11-12	Dual relief valve A-T, B-T	

### **Dimensions**

mm (inch)

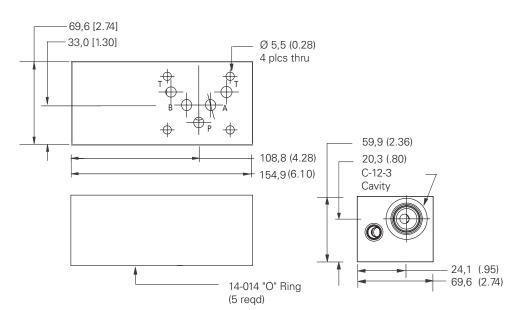
### **Cavity porting**



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

### A526P Housing kit

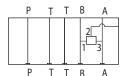
Part Number 6021158-0 01



Typical cartridges	Function	
PRV12-12	Reducing valve (P) drained to T	
SV11A-12-3	Solenoid 3-way selector P	

mm (inch)

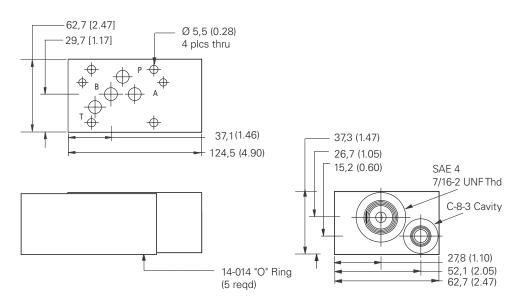
### Cavity porting



Torque cartridge in housing 8.1 -13.6 Nm (6-10 ft. lbs)

### A509W Housing kit

Part Number 6021189-001



Typical cartridges Function

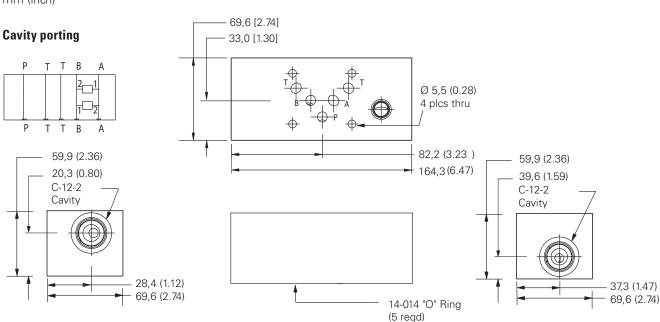
DSV2-8-B-O Shuttle valve A & B Output external

### **Dimensions**

mm (inch)

### A521W Housing kit

Part Number 6021158-0 01



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

Typical cartridges	Function	
RV3-12	Cross port relief valve A& B	
RV11-12	Cross port relief valve A& B	

ISO 05/D05/NG Housing kits

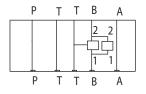
### **Dimensions**

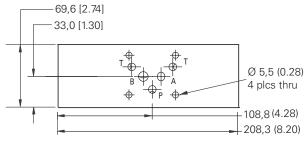
mm (inch)

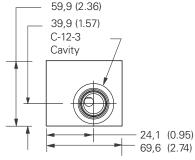
### A510B Housing kit

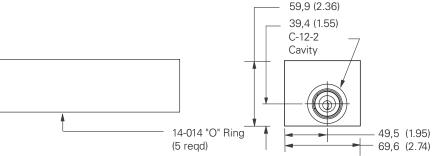
Part Number 6021352-0 01

### **Cavity porting**









Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

Typical cartridges	Function
PRV12-12/CV11-12	Reducing valve (B) drained to T, reverse free-flow check

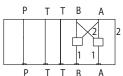
### **Dimensions**

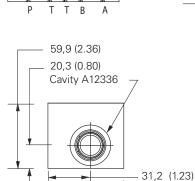
mm (inch)

### A523W Housing kit

Part Number 5999906-0 01

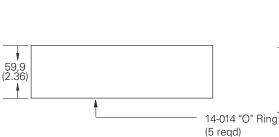
### **Cavity porting**

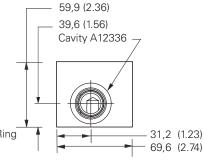




Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

# 69,7 [2.74] Ø 5,5 (0.28) 4 plcs thru





Typical cartridges Function

	_	
4CK90		Check in A and B Cross Piloted
1CE90		Overcenter in A and B Cross Piloted

- 92,1 (3.62) 184,2 (7.25)

Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

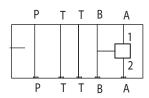
69,6 (2.74)

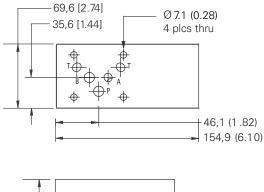
mm (inch)

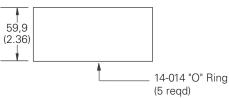
### A523A Housing kit

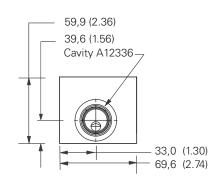
Part Number 6021282-0 01

### **Cavity porting**







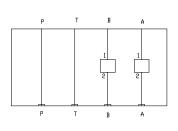


Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

Typical cartridges	Function
4CK90	Check in A and Piloted from B
1CE90	Overcenter A and Piloted from B

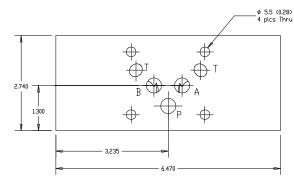
### **Dimensions**

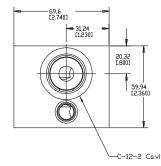
mm (inch)

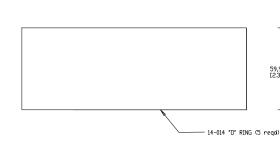


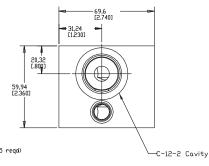
### A514W Housing kit

Part Number 4998388-001









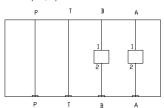
Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

Typical cartridges	Function
4CK30	PO Check Valve on A and Pilot from B
1CE30	Counterbalance Valve on A and Pilot from B

ISO 05/D05/NG 10/CETOP5 Housing kits

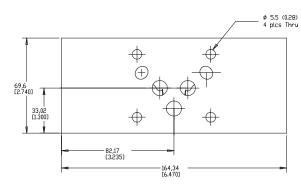
### **Dimensions**

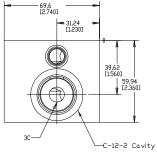
### mm (inch)



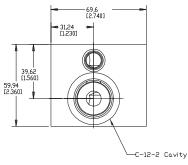
### A524W Housing kit

Part Number 4998389-001





14-014 'D' RING (5 regd)



Torque cartridge in housing 81 - 93 Nm (60-70 ft. lbs)

Typical cartridges	Function
4CK90	PO Check Valve on A and Pilot from B
1CE90	Counterbalance Valve on A and Pilot from B