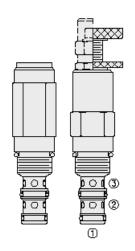


Overview



Description

The PR50-36XX is a spool type, pilot operated, hydraulic pressure reducing/relieving valve with internal pilot and internal spring chamber drain, designed to act as a pressure regulating device for secondary circuits. Port 2 may be protected by 60 mesh, 250 micron rated screen with option S.

Operation

In its steady state, the PR50-36XX allows flow to pass bidirectionally from port 2 to port 1, with the spring chamber constantly drained at port 3. Upon attainment of a predetermined pressure at port 1, the spool shifts to restrict inlet flow from port 2, thereby regulating pressure at port 1. In this mode the valve will also relieve port 1 to port 3.

Features

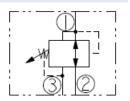
- Adjustments cannot be backed out of the valve.
- · Adjustments prohibit springs from going solid.
- Optional spring ranges to 345 bar (5000 psi).
- Hardened spool and cage for long life.
- · Industry-common size.



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Symbol



Ratings

Pressure rating 344.7 bar (5000 psi) - Note: Ports 1 and 2

69 bar (1000 psi) - **Note:** Port 3

Proof pressure 482.6 bar (7000 psi)
Burst pressure 965.3 bar (14000 psi)

Flow Ratings

Flow rating 56.8 lpm (15 gpm)

Maximum pilot flow 0.170 lpm (0.045 gpm) - **Note:** With maximum adjustment setting and with inlet pressure of 241 bar (3500 psi)

Temperature Ratings

Operating fluid temperature -54 to 107 °C (-65 to 225 °F) -54 to 107 °C (-65 to 225 °F) -Note: With polyurethane seals -Note: With urethane seals

Storage temperature -40 to 70 °C (-40 to 160 °F)

Ambient temperature -40 to 90 °C (-40 to 194 °F)

Other Ratings

Corrosion protection GPR50-36X - 960 hr salt spray per ASTM B117

Operating Parameters

Fluids Mineral based or synthetic hydraulic fluid with lubricating properties

Fluid viscosity range 7.4 to 420 cSt

Maximum operating contamination level 20/18/14 per ISO 4406

hydraforce.com 27FEB2022 1649 PR50-36



Properties

Unit weight

0.26 kg (0.57 lb)

0.28 kg (0.62 lb)

0.30 kg (0.66 lb)

0.25 kg (0.55 lb)

0.25 kg (0.55 lb)

0.25 kg (0.55 lb)

0.25 kg (0.55 lb)

0.30 kg (0.66 lb)

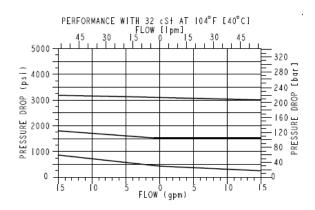
Note: PR50-36H

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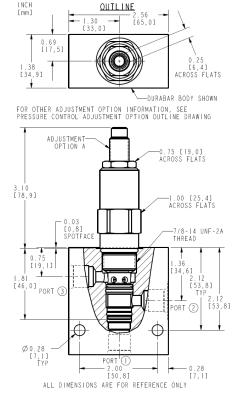
Note: PR50-36H

Internal wetted surface area 145 cm² (22.4 in²) - Note: "A". "B". "C" and "L" - Note: "F" and "H"

Performance



Dimensions



Installation Specifications

Cavity VC10-3

Cartridge installation torque 44.7 to 50.2 N-m (33 to 37 ft-lb)

32.5 to 35.3 N-m (24 to 26 ft-lb)

Orientation restriction None

- Note: H-style plug

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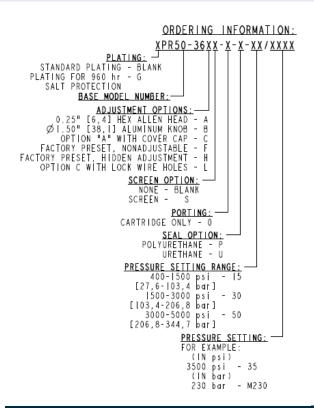
Accessories

Seal kit

SK10-3P-BM SK10-3U-OO Note: PolyurethaneNote: Urethane

Housings

Order Code



	POSITION	CODE	DESCRIPTION
			PR50-36F-H-J-R/S
F			Adjustment Option
F		Α	1/4" Hex Allen Head
F		В	1-1/2" Diameter Aluminum Knob with Aluminum Lock Knob
F		С	1/4" Hex Allen Head with Cover Cap
F		F	Factory Preset Non-Adjustable
F		Н	Factory Preset Hidden Adjustment
F		L	1/4" Hex Allen Head with Cover Cap and Lockwire Holes
Н			Line Body
Н		0	No Body
Н		6T	Aluminum SAE 6
Н		8T	Aluminum SAE 8
Н		6TD	Ductile Iron SAE 6
Н		8TD	Ductile Iron SAE 8
Н		3B	Aluminum BSPP 3/8" (3)
Н		3BD	Ductile Iron BSPP 3/8" (3)
J			Seal
J		N	Buna-N
J		V	Fluorocarbon
J		Р	Polyurethane

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PRESSURE REDUCING/ RELIEVING VALVE US PATENT # 7,137,406



POSITION	CODE	DESCRIPTION
R		Spring
R	15	27.6 to 103.4 bar (400 to 1500 psi) Spring Range
R	30	103.4 to 206.8 bar (1500 to 3000 psi) Spring Range
R	50	206.8 to 344.7 bar (3000 to 5000 psi) Spring Range
S		Setting
S	MXXX	Spring Setting in XXX bar
S	××	Spring Setting in XX psi (x 100)

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