

## **Overview**

PV72-30A-0-N-0 www: www.salushydraulics.pl

e-mail: pl@salushydraulics.pl

<u>Description</u> shop/sklep: www.salushydraulics.pl/sklep/

PV72-30 is a solenoid operated, pressure compensated, spool type, normally closed, proportional priority flow control valve

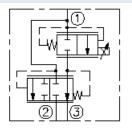
### **Operation**

The valve provides priority regulated flow at port 3 with pressure compensated regulated and bypass flow. The regulated flow is proportional to electric current applied to the solenoid

### **Features**

- · Choice of two regulated flow ranges
- · Excellent linearity and hysteresis characteristics.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- Cartridges are voltage-interchangeable.
- · Unitized, molded coil design.
- · Coil waterproofing standard.
- · Manual Override option.

## **Symbol**



# **Ratings**

#### Pressure Ratings

Pressure rating 240 bar (3500 psi)
Proof pressure 345 bar (5000 psi)
Burst pressure 896 bar (13000 psi)

### **Flow Ratings**

Flow rating 0 to 57 lpm (0 to 15.0 gpm) - Note: For "a" flow range; 0 to 38 lpm (0 to 10.0 gpm) - Note: For "b" flow range Maximum internal leakage 0.38 lpm (0.1 gpm) - Note: Max at 0 current

Hysteresis flow lpm (gpm)

#### Temperature Ratings

Operating fluid temperature

-40 to 100 °C (-40 to 212 °F)

-26 to 204 °C (-15 to 400 °F)

-54 to 107 °C (-65 to 225 °F)

-Note: With buna N seals

- Note: With fluorocarbon seals

- Note: With polyurethane seals

Storage temperature -40 to 70 °C (-40 to 160 °F)Ambient temperature -40 to 70 °C (-40 to 160 °F)

# Other Ratings

Corrosion protection 960 hr salt spray per ASTM b117

## **Operating Parameters**

Fluids Mineral based or synthetic hydraulic fluid with lubricating properties

Fluid viscosity range 7.4 to 420 cSt

Maximum operating contamination level 18/16/13 per ISO 4406

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# **Properties**

Unit weight 0.42 kg (0.93 lb) - Note: PV72-30X 0.47 kg (1.03 lb) - Note: PV72-30XM 0.56 kg (1.23 lb) - Note: PV72-30XG Internal wetted surface area 339 cm² (52.5 in²) - Note: PV72-30X

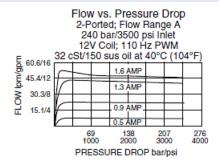
342 cm² (53.0 in²) - **Note**: PV72-30XM PV72-30XG

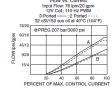
## **Electrical Parameters**

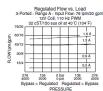
With size 70 e-series and d-series coils Note - Note: 12 V coil Maximum control current - Note: 24 V coil 800 mA 350 mA - Note: 12 V coil Threshold current 175 mA - Note: 24 V coil 240 mH - Note: E-coil 12 V Valve inductance 200 mH - Note: D-coil 12 V 700 mH - Note: E-coil 12 V 600 mH - Note: D-coil 24 V

Dither PWM frequency 100 to 250 Hz

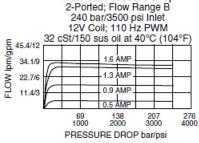
# **Performance**









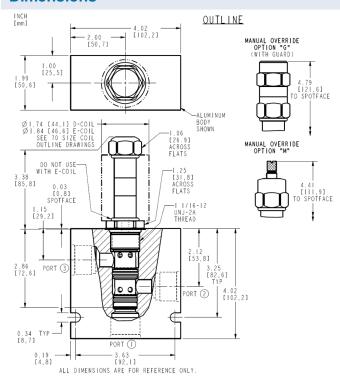


Flow vs. Pressure Drop

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## **Dimensions**



## **Materials**

### **Materials**

**Cartridge:** Weight: 0.36 kg (0.80 lb); Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N O-rings and polyester elastomer back-ups standard.

**Standard Ported Body:** Weight: 1.09 kg (2.4 lb); Anodized high-strength 6061 T6 aluminum alloy, rated to 207 bar (3000 psi); Ductile iron bodies available; dimensions may differ.

70-Size D-Coil: Weight each: 0.32 kg (0.7 lb); Unitized thermoplastic encapsulated, Class H high temperature magnet wire.

70-Size E-Coil: Weight each: 0.41 kg (0.9 lb); Fully encapsulated with rugged external metal shell. IP69K rated.

# **Installation Specifications**

Cavity VC12-3

Cartridge installation torque 45 to 50 N-m (33 to 37 ft-lb)

Maximum allowable torque 68 N-m (50 ft-lb)

Coil nut torque 14 to 16 N-m (10 to 12 ft-lb) Cover cap torque 7 to 9 N-m (5 to 7 ft-lb)

Orientation restriction None

## **Accessories**

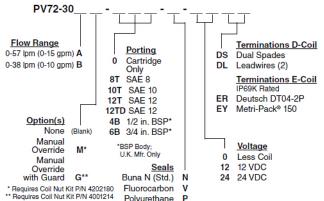
Seal kit SK12-3X-MM - **Note**: X = seal option

Housings Coils

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# **Order Code**



** Requires Coil Nut Kit P/N 42  ** Requires Coil Nut Kit P/N 40	. oryanounamo	P
POSITION	CODE	DESCRIPTION
		PV72-30DE-H-J-L
D		Max Regulated Flow
D	Α	56.8 lpm (15.0 gpm) Max Regulated Flow
D	В	37.9 lpm (10.0 gpm) Max Regulated Flow
E		Manual Override
E	BLANK	NONE
E	G	Variable Position Override, Red Knurled Knob with Cover Cap
E	М	Variable Position Override, Red Knurled Knob
Н		Line Body
Н	0	No Body
Н	8T	Aluminum SAE 8
Н	10T	Aluminum SAE 10
Н	12T	Aluminum SAE 12
Н	12TD	Ductile Iron SAE 12
Н	6B	Aluminum BSPP 3/4" (6)
J		Seal
J	N	Buna-N
J	V	Fluorocarbon
J	Р	Polyurethane
J	U	PPDI Urethane
L		Coil
L	0	No Coil
L	12DG	12 VDC, D-Coil, DIN 43650
L	12DL	12 VDC, D-Coil, Dual Lead Wires
L	12DL/W	12 VDC, D-Coil, Dual Lead Wires with Weatherpak
L	12DS	12 VDC, D-Coil, Dual Spade
L	12ER	12 VDC, E-Coil, Deutsch
L	12EY	12 VDC, E-Coil, Metri-Pack 150
L	24DG	24 VDC, D-Coil, DIN 43650
L	24DL	24 VDC, D-Coil, Dual Lead Wires
L	24DS	24 VDC, D-Coil, Dual Spade
L	24ER	24 VDC, E-Coil, Deutsch

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